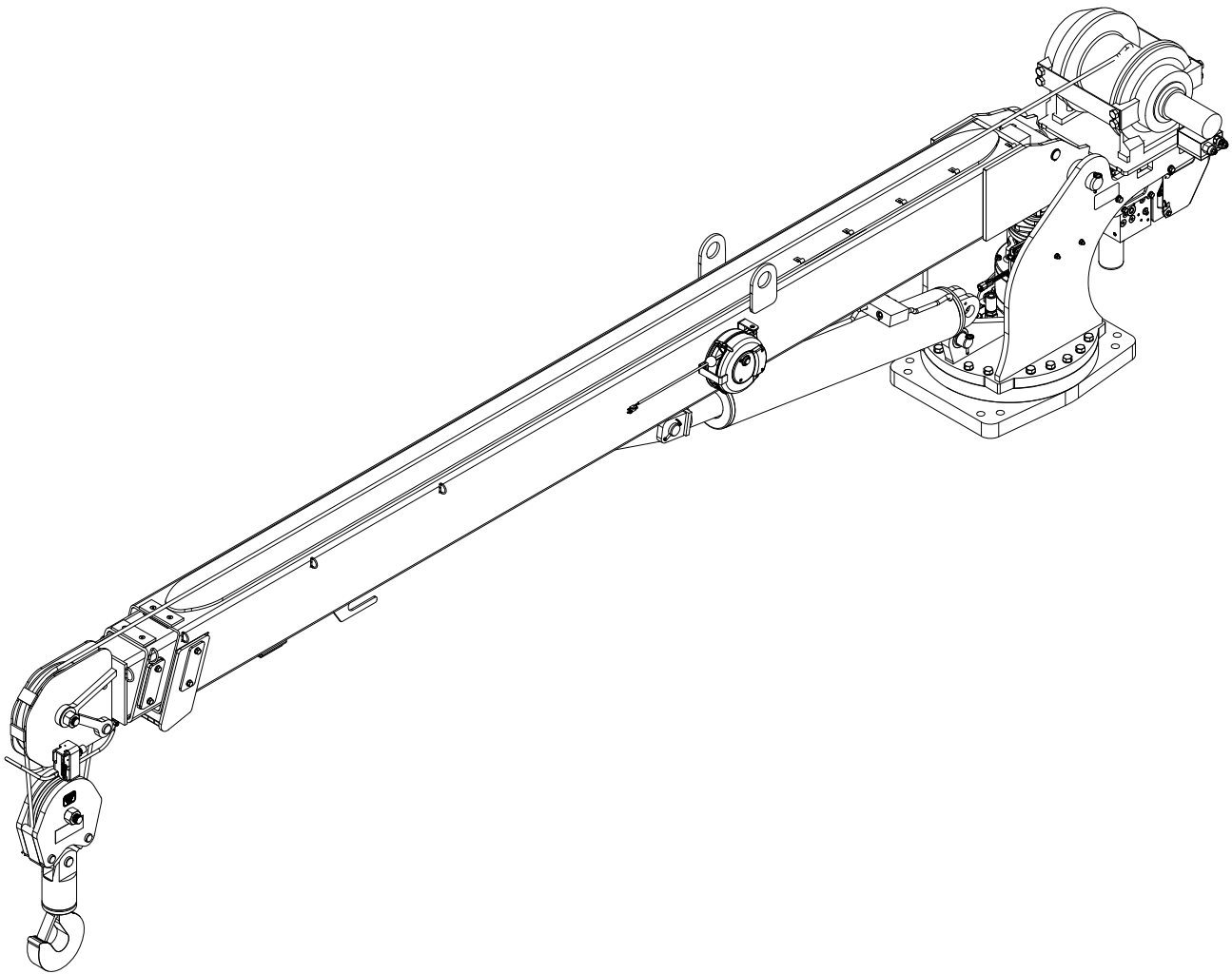




# OWNER'S MANUAL

## HC-14 NEXSTAR



990800014-0221-A

Phone: 1-800-777-2760  
Fax: (918) 269-6688

<http://www.autocrane.com>  
[actechsupport@autocrane.com](mailto:actechsupport@autocrane.com)

4707 N. Mingo Rd.  
Tulsa, OK 74117-5904

# Product Registration

Thank you for purchasing an Auto Crane® product and taking a few moments to register it online at <https://www.autocrane.com/product-registration/>. Your registration helps us keep you up to date on product information and gives you one of the strongest manufacturer's limited warranties available.

By completing the product registration, you may be eligible for valuable supplemental coverage under Auto Crane's Limited Warranty. For more information and a list of eligible products, visit our Warranty page found at <https://www.autocrane.com/warranty/>.

## Before You Register

What do I need to get started?

We'll ask for:

- The product model and serial number for each product you purchased
- Your contact information so we can send confirmation of your registration and communicate product bulletins
- The date you purchased the product, date of installation or in-service (e.g. copy of bill of sale)
- Truck VIN (if applicable)
- The name, address and phone number for the dealer who sold and installed your equipment

**NOTE:** Much of this information will be on the invoice provided by your dealer. If you need help, please contact your installing dealer.

At the time of publishing this manual is accurate to the best of our knowledge. Auto Crane reserves the right to change any or all items, components and parts, necessary for any reason. This right does not obligate Auto Crane to immediately update the manual. If in doubt, please call your local Auto Crane distributor for the most up-to-date information. Auto Crane Company issues a limited warranty with each unit sold. See warranty pages at the end of the manual.

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# Safety Tips and Precautions

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Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Indicates information considered important, but not hazard-related.

---



Federal law (49 CFR part 571) requires that the Final Stage Manufacturer of a vehicle certify that the vehicle complies with all applicable federal regulations. Any modifications performed on the vehicle prior to the final state are also considered intermediate stage manufacturing and must be certified as to compliance. The installer of this crane and body is considered one of the manufacturers of the vehicle. As such a manufacturer, the installer is responsible for compliance with all applicable federal and state regulations and is required to certify that the vehicle is compliant.



It is the further responsibility of the installer to comply with the OSHA Truck Crane Stability Requirements as specified by 29 CFR part 1910.180 (C) (1). In applications, where the rotation of the load is hazardous, a tag or restraint line should be used, (ref. OSHA 1910.180(h)(3)(xvi)). To reduce the potential for the load to rotate or rope twist, operate at minimal boom angles and extension.



This crane is designed for vertical lifts only. Do not attempt to lift or drag a load from the side! The boom can fail far below its rated capacity.



Do not weld, modify, or use unauthorized components on any Auto Crane unit as failure of the crane may occur. This will void any warranty or liability.



Failure to correctly plumb and wire crane can cause inadvertent operation and damage to crane and/or personnel!



Auto Crane Company remote controlled cranes are not designed or intended for use for any applications involving the lifting or moving of personnel when not using authorized Auto Crane Company personnel attachments. Any such unauthorized use is considered to be improper and the seller shall not be responsible for any claims arising from such use. There is no implied warranty or responsibility for such uses.

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# Introduction

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## NOTICE

Keep this manual with the crane at all times.

Auto Crane products are designed to provide many years of safe, trouble-free, dependable service when properly used and maintained.

To assist you in obtaining the best service from your crane and to avoid untimely crane and/or vehicle failure, this manual provides proper operating and service instructions. It is specifically recommended that all operating and service personnel consider this manual as mandatory material for reading and study before operating or servicing Auto Crane products. It is highly recommended that crane owners, equipment managers, and supervisors also read this manual.

In addition, the overall dimensions, rotation, and turning radius of the crane are included on the General Dimension Drawing.

Remember, the crane adds weight to the vehicle which may change the driving and riding characteristics of the vehicle unless the appropriate overload spring(s) are installed. The payload of the vehicle is reduced by the weight of the crane. The operator should exercise care when loading the vehicle. Distributing the payload on the vehicle evenly will greatly improve the driving and riding characteristics of the vehicle.

The cranes are electrically powered by a 12-volt DC electrical system. The use of a maintenance-free battery is not recommended on any Auto Crane product. The recommended alternator and battery that will give the longest life with the most useful duty cycle is a 60-amp alternator with a 500 cold cranking amp battery. These specifications should be considered minimum.

It has always been Auto Crane Company policy to handle all warranty claims we receive as promptly as possible. If a warranty claim involves discrepant material or workmanship, Auto Crane will take immediate corrective action. It is understandable that Auto Crane Company cannot assume responsibility of liability when it is obvious that our products have been abused, misused, overloaded or otherwise damaged by inexperienced persons trying to operate the equipment without reading the manual.

Auto Crane will not assume responsibility or liability for any modifications or changes made to unit, or installation of component parts without authorization.

Auto Crane maintains a strong distributor network and a knowledgeable Customer Service Department. In most cases, an equipment problem is solved via phone conversation with our customer service department. This department also has the ability to bring in a local distributor, regional sales manager, or factory serviceman to help determine the solution to an equipment problem.

Auto Crane Company's extensive Research and Development Program allow our customers to use the best equipment on the market. Our engineering staff and knowledgeable salespeople are always available to our customers in solving crane and service body application problems. When in doubt, call the Auto Crane factory.

Should you require any assistance not given in this manual, we recommend that you consult your nearest Auto Crane Distributor. Our distributors sell authorized parts and have service departments that can solve almost any needed repair. This manual does not cover all maintenance, operating, or repair instructions pertinent to all possible situations.

If you require additional information, please contact the Auto Crane Company at the following telephone number: 1-800-777-2760

# General Specifications

---

## Dimensions

- Width: 26.01 in. (0.66 m)
- Height: 37.78 in. (0.96 m)
- Length: 15 ft 10-5/8 in. (4.84 m), stored length.
- Weight: 3,355 lb ( 1522 kg)

## Rating

- Crane Capacity: 14,000 lb  
Double Line: 14,000 lb maximum  
Single Line: 7,000 lbs maximum
- 85,000 ft-lb ( 11.75 ton-m)
- Ft-lb = horizontal distance from center line of rotation to free hanging weight (feet) x amount of weight (pounds).

## Reach

- Second boom reach: 13 ft. to 22 ft.
- Third boom reach: 22 ft. to 30 ft. 8 in.

## Cable

- 120 ft. (36.6 m) of 1/2 in. (12.7 mm) diameter aircraft quality cable. This cable has a single line breaking strength of 26,600 lb ( 12,066 kg).

## Line Speed

- 60 ft. per minute

## Chassis and Mounting Requirements

- 33,000 lb (14,969 kg) GVWR minimum
- 360,000 in-lb Resistive Bending Moment (RBM)
- 7/8", Grade 8-UNF Bolts. Tightened to 501 ft-lb
- 13" Mounting hole to run electrical lines to the crane from the body

## Electrical System Requirements

- Voltage: 12 VDC
- Alternator: 60 amps minimum
- Battery: 100 minute reserve capacity minimum. Maintenance Type battery

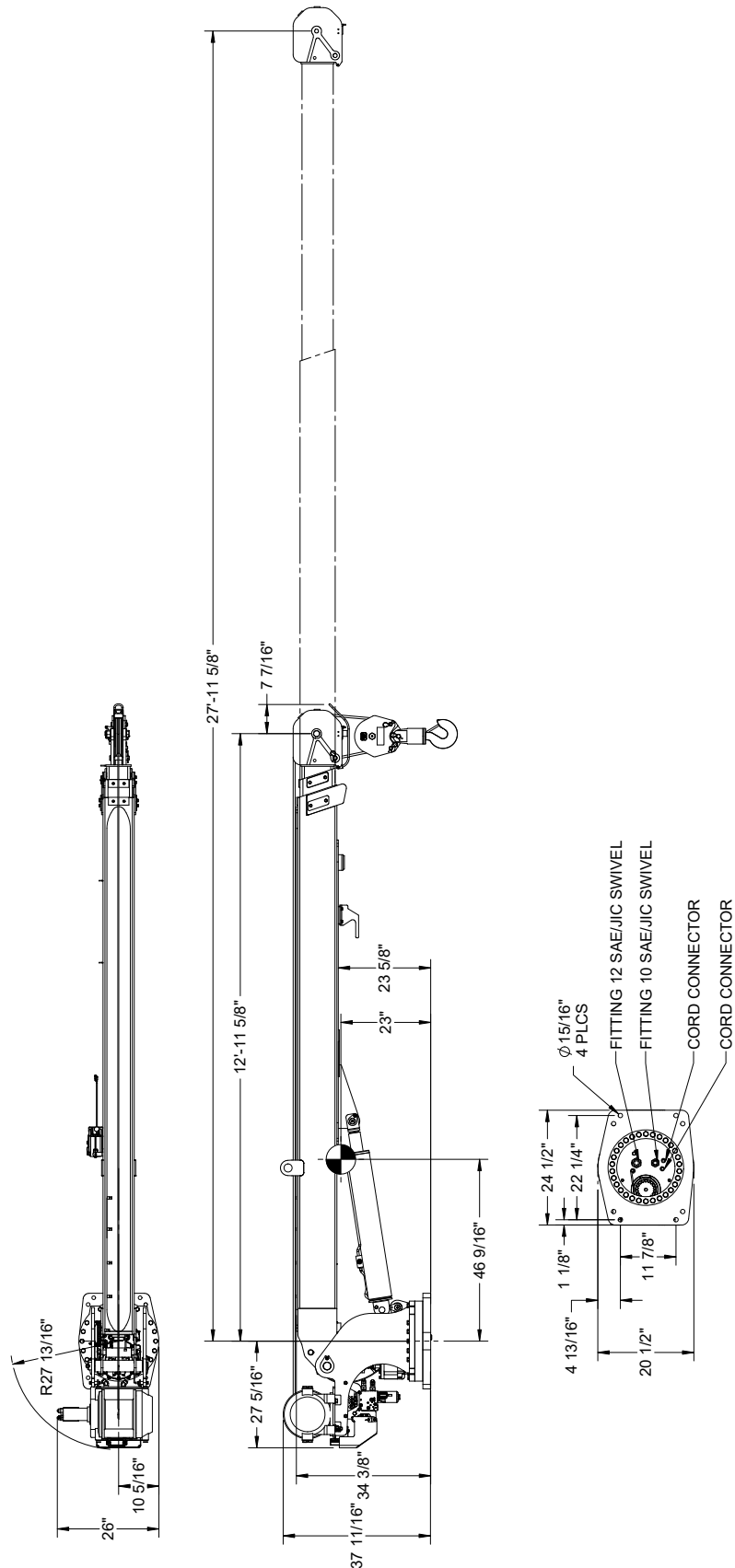
## Rotation

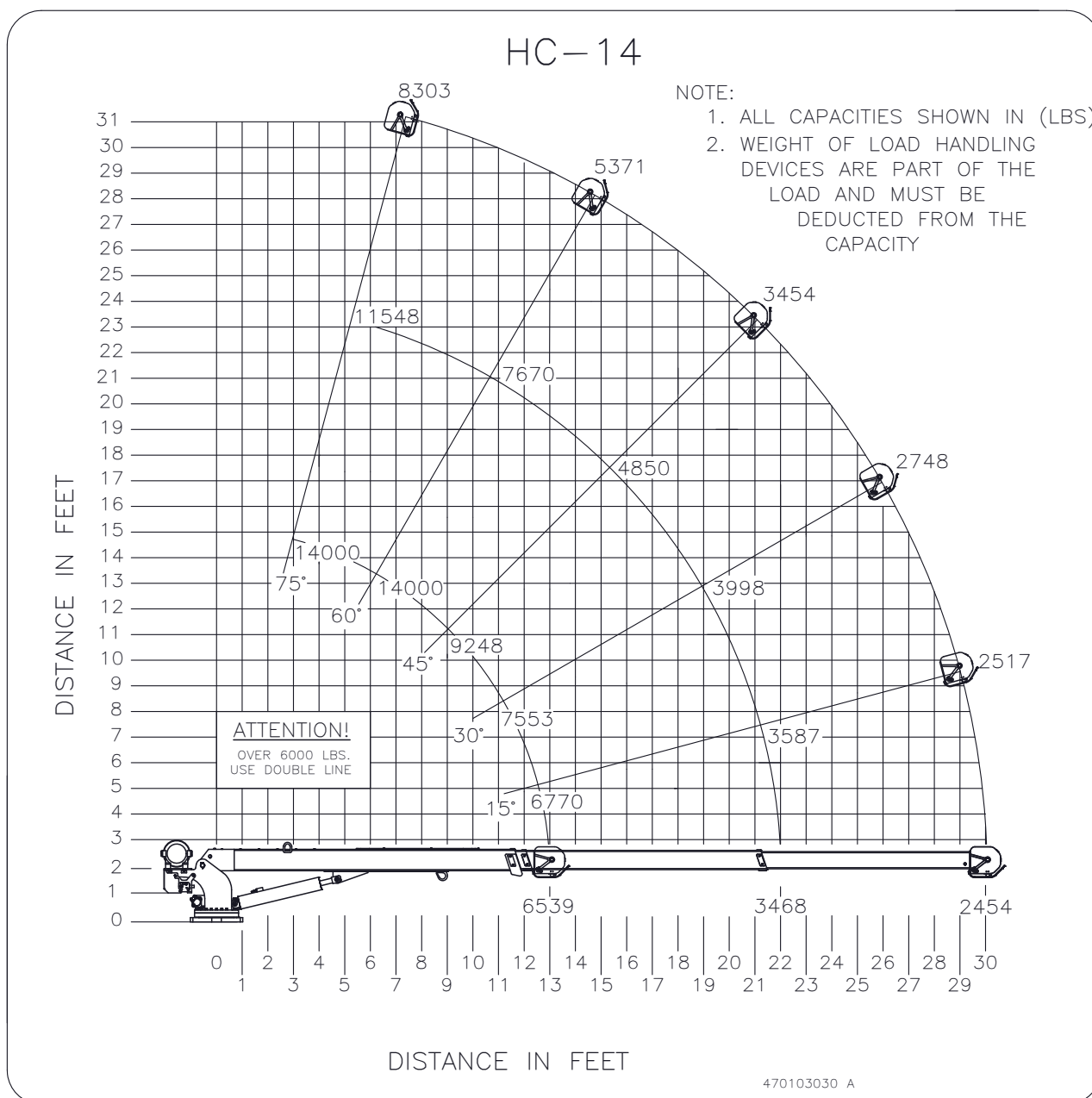
- 450° range

## Hydraulic System Requirements

- Flow: 15 GPM
- Pressure: 3,000 PSI

## HC-14 NEXSTAR





**WARNING**

All load ratings are based on crane capacity, not vehicle stability. When lifting a heavy load, the weight can create enough tipping moment to overturn the vehicle. DO NOT USE the overload shutdown device to determine maximum rated loads.



**WARNING**

Always comply with load chart capacities. Weight of load handling devices (i.e. traveling block, hook, clevis, etc.) are part of the load and must be deducted from the crane capacity.

# Qualifications and Operating Practices

---

THIS IS ONLY AN OVERVIEW OF ALL APPLICABLE QUALIFICATION REQUIREMENTS. REFERENCE ASME B30.5 AND OSHA 1910.180 FOR COMPLETE QUALIFICATION REQUIREMENTS.

## Operators

1. Crane operation shall be limited to personnel with the following minimum qualifications:
  - A. Designated persons.
  - B. Trainees under the direct supervision of a designated person.
  - C. Maintenance and test personnel (when it is necessary in the performance of their duties).
  - D. Inspectors (crane).
2. No one other than the personnel specified above shall enter the operating area of a crane with the exception of persons such as oilers, supervisors, and those specified persons authorized by supervisors whose duties require them to do so, and then only in the performance of their duties and with the knowledge of the operator or other persons.

## Qualifications For Operators

1. Operators shall be required by the employer to pass a practical operating examination.
2. Qualifications shall be limited to the specific type of equipment for which examined.
3. Operators and operator trainees shall meet the following physical qualifications:
  - A. Vision of at least 20/30 Snellen in one eye and 20/50 in the other, with or without corrective lenses.
  - B. Ability to distinguish colors, regardless of position, if color differentiation is required for operation.
  - C. Adequate hearing with or without hearing aid for the specific operation.
4. Evidence of physical defects or emotional instability, which render a hazard to operator or others, which in the opinion of the examiner could interfere with the operator's performance, may be sufficient cause for disqualification. In such cases, specialized clinical or medical judgment and tests may be required.
5. Evidence that operator is subject to seizures or loss of physical control shall be sufficient reason for disqualification. Specialized medical tests may be required to determine these conditions.
6. Operators and operator trainees should have normal depth perception, coordination, and no tendencies to dizziness or similar undesirable characteristics.
7. In addition to the above listed requirements, the operator shall:
  - A. Demonstrate the ability to comprehend and interpret all labels, operator's manuals, safety codes, and other information pertinent to correct crane operation.
  - B. Possess the knowledge of emergency procedures and be able to implement them.
  - C. Demonstrate to the employer the ability to operate the specific type of equipment.
  - D. Be familiar with the applicable safety regulations.
  - E. Understand the operating procedures as outlined by the Auto Crane.
  - F. Be thoroughly familiar with the crane and its control functions.

## Conduct Of Operators

1. The operator shall not engage in any practice which will divert his attention while operating the crane.
2. Each operator shall be responsible for those operations under the operator's direct control. Whenever there is any doubt as to safety, the operator shall consult with the supervisor before handling the loads.
3. The operator should not leave a suspended load unattended unless specific precautions have been instituted and are in place.
4. If there is a warning sign on the switch or engine starting controls, the operator shall not close the

# Qualifications and Operating Practices

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switch or start the engine until the warning sign has been removed by the appointed person.

5. Before closing the switch or starting the engine, the operator shall see that all controls are in the "OFF" or neutral position and all personnel are in the clear.
6. If power fails during operation, the operator shall:
  7. Move power controls to the "OFF" or neutral position.
  8. Land the suspended load and boom, if practical.
9. The operator shall be familiar with the equipment and its proper care. If adjustments or repairs are necessary, the operator shall report the same promptly to the appointed person and shall also notify the next operator.
10. At the start of each shift, the operator shall test all controls. If any controls do not operate properly, they shall be adjusted or repaired before operations are begun.
11. Stabilizers shall be visible to the operator while extending or setting unless a signal person assists operator.

## Operating Practices/Handling The Load



Never use two cranes to support a load too large for either crane.

1. Size of load.
  - A. No crane shall be loaded beyond the rated load except for test purposes.
  - B. The load to be lifted is to be within the rated load of the crane and its existing configuration.
  - C. Know the weight of the rigging and deduct from the load rating to prevent overloading the crane.
  - D. When loads that are not accurately known are to be lifted, the person responsible for the job shall determine the weight of the load does not exceed the crane rated load at the radius at which the load is to be lifted.
2. Attaching the load.
  - A. Ensure the load is properly attached to the hook by means of slings or other devices of sufficient capacity.
  - B. Ensure the vehicle is in a level position when loading or unloading.
  - C. Hoist rope shall not be wrapped around the load.
3. The operator shall determine that:
  - A. The crane is level and, where necessary, the vehicle/carrier is blocked properly.
  - B. The load is well secured and balanced in the sling or lifting device before it is lifted more than a few inches.
  - C. Means are provided to hold the vehicle stationary while operating the crane.
  - D. Before starting to lift, the hook shall be positioned over the load in such a manner as to minimize swinging.
4. During lifting care shall be taken that:
  - A. There is no sudden acceleration or deceleration of the moving load.
  - B. When rotating the crane, sudden starts and stops shall be avoided. Rotational speed shall be such that the load does not swing out beyond the radius at which it can be controlled.
  - C. Load, boom or other parts of the crane do not contact any obstruction.
  - D. Cranes shall not be used for dragging loads sideways.
  - E. ASME B30.5 recognizes that mobile and locomotive cranes are designed and intended for handling materials and not generally personnel. However, personnel are permitted to ride in an Auto Crane authorized, boom-mounted, personnel platform when used in accordance with the requirements of ASME B30.23 and Auto Crane's instructions. The crane shall not be used for other purposes while

# Qualifications and Operating Practices

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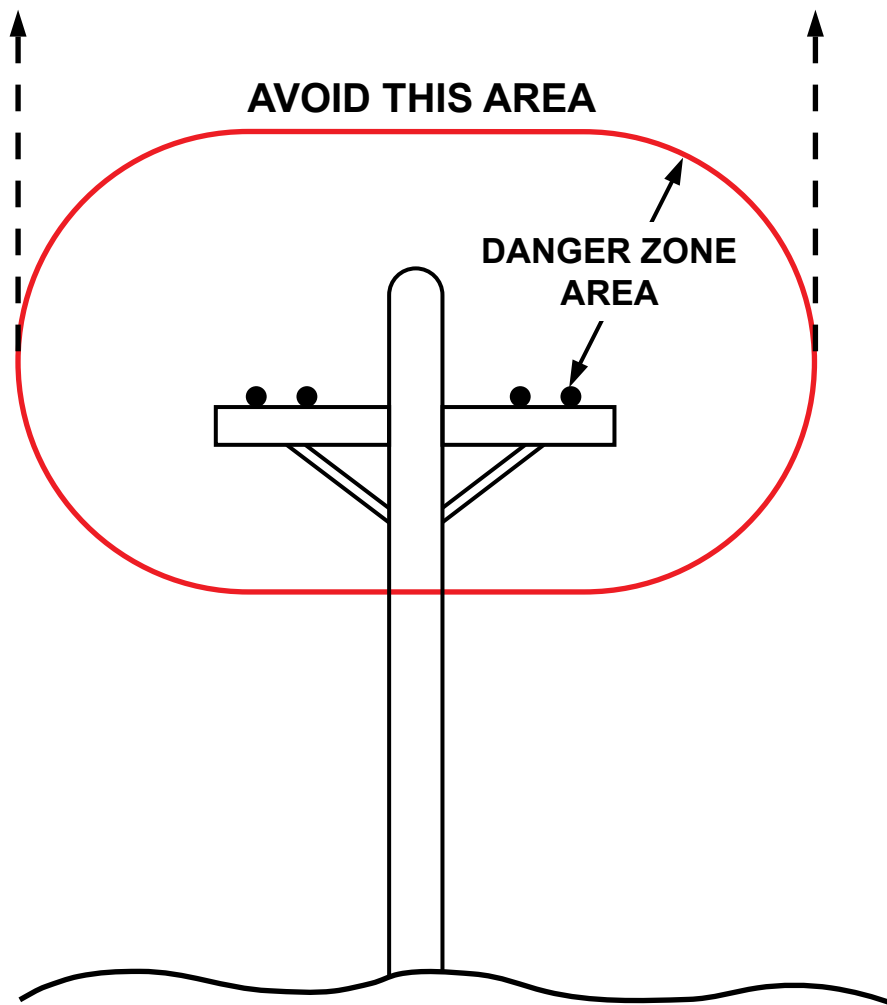
handling personnel (Refer to ASME B30.23). Hook attached suspended work platforms (baskets) shall not be used with Auto Crane cranes.

- F. The operator should avoid carrying loads over people.
- 5. When the crane is so equipped, the stabilizers shall be fully extended and set. Blocking under stabilizers shall meet the requirements as follows:
  - A. Sufficient strength to prevent crushing, bending, or shear failure.
  - B. Of such thickness, width and length as to completely support the stabilizer pad.
  - C. Firm footing under all tires, or individual stabilizer pads should be level. Where such a footing is not otherwise supplied, timbers, cribbing, or other structural members to distribute the load so as to not exceed allowable bearing capacity or the underlying material should provide it.
- 6. In transit, the boom shall be carried in stowed position.
- 7. The crane shall not be transported with a load on the hook.

## Operating Near Electrical Power Lines



Never operate the crane near electrical lines or in the danger zone area.





# Qualifications and Operating Practices

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1. Do not place any part of the crane or load inside the Danger Zone.

**Exceptions:**

- A. The Danger Zone may be entered after confirmation by an appointed person the electrical distribution and transmission lines are de-energized and visibly grounded at the point work.
  - B. The Danger Zone may be entered if insulating barriers are erected to prevent physical contact with the lines. These can't be a part of or attached to the crane.
2. For the minimum safe distance between electrical lines and any part of the crane or load (including handling appendages), or while in the transit with the boom stowed, see Safe Operating Distance Table below.
  3. Exercise caution when working near overhead lines. They can move horizontally and vertically due to wind, shifting the location of the Danger Zone.
  4. Assign a qualified, signal person to observe the clearance and warn the crane operator before approaching the Safe Operating Distance limits.
    - A. Treat all overhead wires as energized until the person or utility owning the line verifies it is not energized.
    - B. Exceptions ensuring equivalent protection are allowed, if approved by the administrative or regulatory authority in writing.
    - C. Install durable signs at the operator's station and on the outside of the crane, warning that electrocution or serious bodily injury may occur if the Safe Operating Distance Table limits are not adhered to.

## Preparing The Crane For Operation

<b>Safe Operating Distance for Cranes Near Electrical Lines</b>	
<b>Normal Voltage, kv (Phase to Phase)</b>	<b>Specified Clearance, ft (m)</b>
<b>During Operation</b>	
Up to 50	10 (3)
Over 50 to 200	15 (4.6)
Over 200 to 350	20 (6.1)
Over 350 to 500	25 (7.6)
Over 500 to 750	35 (10.7)
Over 750 to 1,000	45 (13.7)
Over 1,000	Determine specific clearance after consultation with utility owner/operator
<b>During Transit or Travel With No Load and Boom or Mast Lowered</b>	
Up to 0.75	4 (1.2)
Over 0.75 to 50	6 (1.8)
Over 50 to 345	10 (3.1)
Over 345 to 750	16 (4.9)

# Qualifications and Operating Practices

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1. Ensure the manual has been thoroughly read by all crane operating and maintenance personnel, and supervisors.
2. Perform a routine inspection of the crane before operation each day, correcting any defects immediately.
3. At the job site, position the vehicle so the crane can reach the load within the rated capacity (center line of rotation to hoist hook).
4. Keep the vehicle as level as possible during operation.

## NOTICE

At a 10% slope, all crane functions are limited to 50% speed. At a 15% slope, all crane functions are disabled.

5. Allow the vehicle engine to warm up before operation.
6. For Auto Crane units using only electric operation:
  - A. Engage the emergency brake.
  - B. Leave the ignition on with the transmission in park (or neutral for manual transmissions).
  - C. Activate any crane power switches.
7. For Auto Crane units using electric and hydraulic operation:
  - A. Engage the emergency brake.
  - B. Place the transmission in park (automatic trans.) or neutral (manual trans.).
  - C. Activate PTO (Power Take Off).
  - D. Allow sufficient time for the hydraulic fluid to warm up.
  - E. Set the throttle control to the proper engine speed.
8. For all outrigger usage:
  - A. Always extend the outriggers from the vehicle to the ground before crane operation.
  - B. Ensure they are firmly positioned on solid ground.
  - C. Stand clear of outriggers while being extended.
  - D. If a curb or other object prevents the outrigger from begin fully extended, shorten the bearing or fulcrum point and reduce the maximum load accordingly.
  - E. If an outrigger will not reach the ground because of holes or grades, block up the outrigger pad to provide level and firm support to the vehicle.
  - F. If working in soft ground, use wide pads under the outrigger feet to prevent sinking.
  - G. Always store the outriggers before transportation.
    - i. For Auto Crane units with Manual Outriggers:
      1. Pull the lock pins to release the jackleg or drop down outrigger. Move to the outermost lock position.
      2. Ensure lock pins are reinstalled properly.
      3. Lower the Outrigger pad to firm ground and adjust the foot to remove slack.
    - ii. For Auto Crane units with Hydraulic Outriggers:
      1. Shift the diverter valve to the Outrigger position.
      2. Extend the Outriggers to their horizontal limit.
      3. Extend the Outriggers vertically until they make solid contact with the ground with the ground and the truck is approximately level side-to-side.
9. With the Outriggers properly positioned, return the diverter valve to the "Crane" position.
10. Remove the remote control from the cab or storage area. Power the remote control on. Detach the hook from the hook stow.
11. The crane is now ready for operation.

# Qualifications and Operating Practices

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## During Operation

1. Always boom up before rotating so the boom will clear the boom support.
2. Always maintain clearance between the boom crown and the traveling block or hook hoist during boom extension.
3. Always observe all relevant safe policies and procedures during crane operation.
4. Always use slow and smooth movements with the crane to avoid causing the load to swing like a pendulum.

## After Operation

1. After completing the lifting operations, return the boom to the stowed position on the boom support.
2. Replace remote control to its storage location.
3. Return the Outriggers to the stowed position (ensure they are pinned in place or jack legs are returned to the storage compartment).
4. Always store the crane in its stowed position for transportation.
5. Release the throttle control.
6. Press the clutch in (manual trans.).
7. Disengage the PTO.
8. Deactivate any crane power switches.
9. Check vehicle surroundings before moving.
10. Record any unusual occurrence(s) during crane operation which may indicate required maintenance or repair.

# NexStar Operation

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This section describes the general operation for cranes with the NEXSTAR control system.



Before operating the remote control, read and understand all safety information in this manual, any manual supplements, and any applicable local, state, or federal rules and regulations.



Never drive with a load suspended from the crane.



Ensure personnel and objects are clear of the crane path during operation. Do not move loads over personnel.

## General

Radio controlled equipment operates in several directions. Frequently there are other pieces of equipment and personnel in close proximity. The operator must exercise extreme caution at all times.

Only properly trained operators should operate the radio controlled equipment. This includes knowing and following all applicable operating and maintenance manuals, safety procedures, regulatory requirements, and industry standards and codes.

## Remote Control Unit

Never mechanically block the switches ON or OFF. When not in use, turn the remote control OFF. Always store the remote control in a secure space when not in use. Store spare remote controls in a secure space and only remove after the current remote control has been turned OFF, taken out of the service area, and secured. Before disposing of batteries, consult local and governmental regulatory requirements for instructions on proper disposal.

## Remote Control Initialization

After powering on the remote control, the LCD display screen turns on and will perform a self-test. During the self-test, the Nexstar remote control scans for any switches, buttons, triggers that are in the OFF position. If any switches, buttons, or triggers are on, the "E002 ACTIVITY" failure displays on the display screen and the remote control powers down.

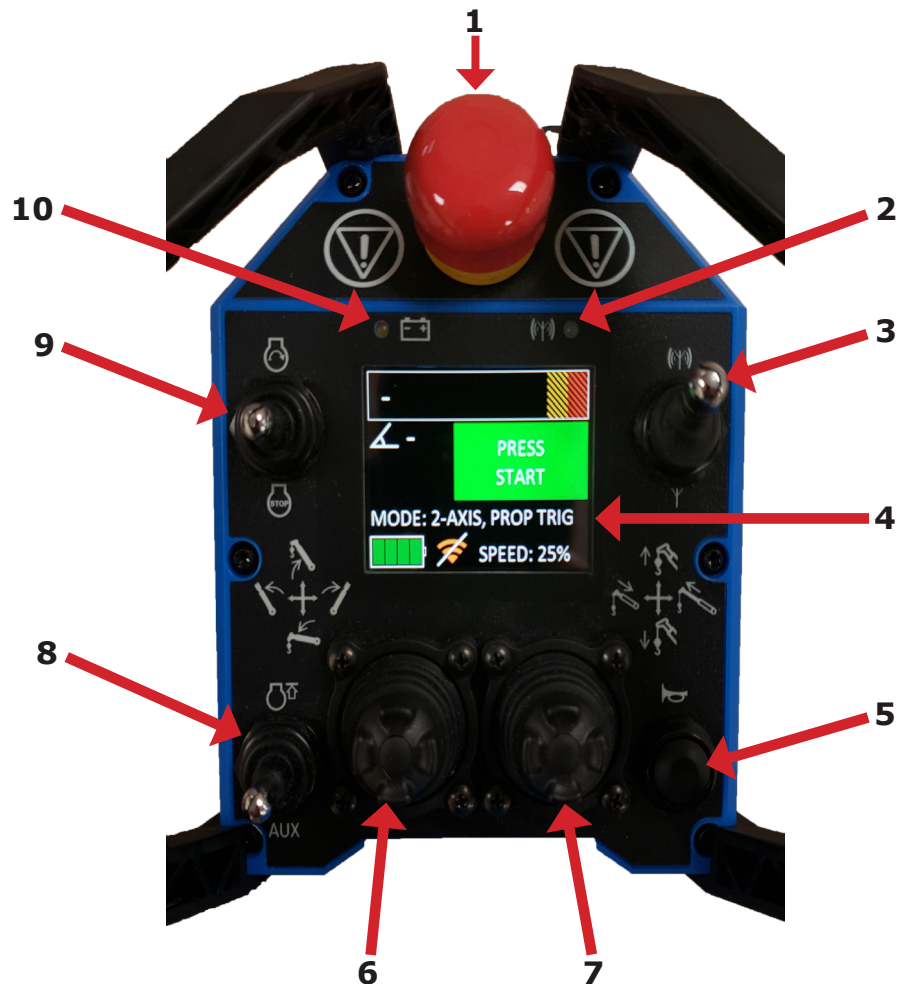
After a successful self-test, the Nexstar remote control will enter the Normal Operating Mode.

## Pre-Operation Test

Before operating the crane, or when a new operator takes control of the equipment, operators should perform the following checks of the equipment before making a lift:

- Test all warning devices.
- Test all functions.
- Test the remote control E-Stop function.

## Remote Control Layout

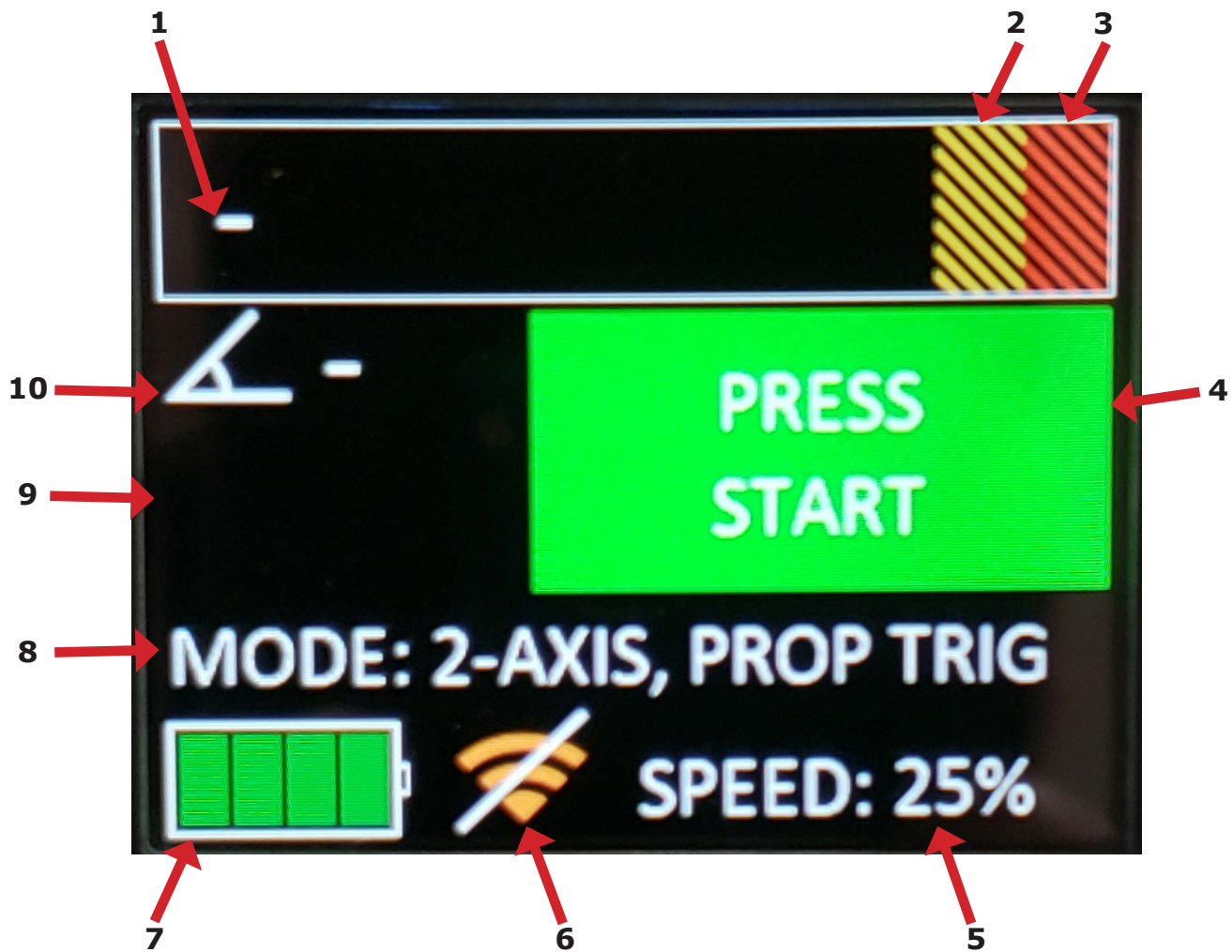


1. **Emergency Stop** - Push to activate, pull to release, then cycle remote power to reset. When activated, E-Stop stops all outputs from receiver.
2. **Link LED** - Off during normal operation. Solid yellow if offline, slow flash if remote battery is low.
3. **On/Off Switch** - Turns remote on and off. Pull locking lever out prior to lever up (On) or down (Off).
4. **Display Screen** - LED screen that displays many crane operating parameters, codes, and functions.
5. **Horn/Start Button** - Used to activate horn once remote is linked, used to link remote to receiver.
6. **Right Joystick** - Press the joystick up to raise the hook. Press the joystick down to lower the hook. Press the joystick right to extend the boom Press the joystick left to retract the boom.
7. **Left Joystick** - Press the joystick up to raise the boom. Press the joystick down to lower the boom. Press the joystick right to rotate the crane clockwise. Press the joystick left to rotate the crane counterclockwise.
8. **High Idle/Aux Switch** - Press the switch up to activate vehicle high idle. Press the switch up once more to deactivate vehicle high idle. Press the switch down to activate an optional feature (air compressor, etc.). Press the switch down once again to deactivate the optional feature.
9. **Engine Start/Engine Stop Switch** - Press the switch up to start the vehicle engine. Press the switch down to turn off the vehicle engine.
10. **Battery LED** - Solid green if online, slow flash if remote battery is low.

# NexStar Operation

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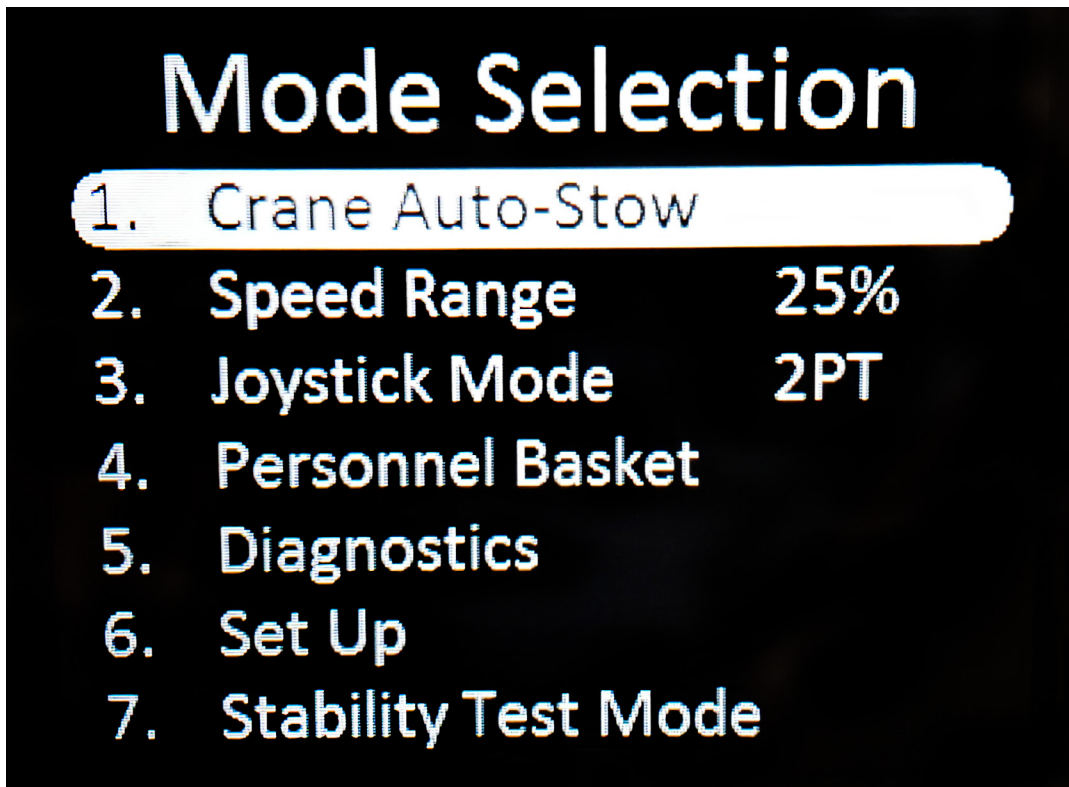
## Display Screen Layout



1. **Load Ribbon** - Displays current crane load as a percentage of total capacity. Ribbon will be green between 0% and 90% capacity. The value displayed when the crane is unloaded may be higher than 0% due to the weight of the boom.
2. **90% Load** - Between 90% and 100% load ribbon will display yellow indicating crane is nearing full capacity.
3. **100% Load** - Will display red if load meets or exceeds 100% of crane capacity.
4. **Info-Box** - Will display green with text upon start-up. Once the Horn/Start button has been pressed and remote is linked with receiver, it will display green with no text. Any alarms or warnings will be displayed here. Box will be red with no text if there is no link between the remote and receiver.
5. **Speed Setting** - Displays current maximum crane operation speed setting.
6. **Transmitter Icon** - Will have line through if no link is present. Will display cord if remote is tethered.
7. **Battery Level** - Will display remaining transmitter battery in increments of 25%.
8. **Joystick Mode** - Displays current control configuration selected.
9. **High Idle/Aux** - Displays respective icon if High Idle and/or Aux has been activated.
10. **Boom Angle** - Displays the current boom angle in degrees.



## Menu Screen Layout



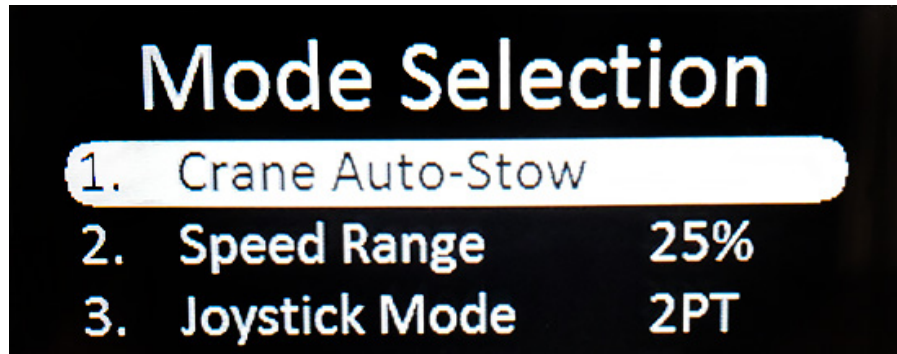
To enter the menu screen, first fully depress and hold the trigger, then press the Engine Start/Stop switch down to Engine Stop and then release the trigger. The screen above will be displayed. The left joystick is used to navigate through the menu. To enter into the Diagnostics and Set Up sub menus, highlight them and depress the trigger. To back out of the menu(s), Engine Start/Stop switch down to Engine Stop (unless directed otherwise via on-screen instructions).

1. **Crane Auto-Stow** – Automatically stows the crane back to home position. Reference Auto Stow section in NexStar Operation.
2. **Maximum Speed Setting** - Displays the current maximum speed setting.
3. **Joystick Mode** - Displays the current mode selected.
4. **Personnel Basket** – For use when Auto Crane Personnel Basket is attached to crane. Reference Personnel Basket Mode section in NexStar Operation.
5. **Diagnostics** - Displays four options (Active Alarms, Joystick Inputs, Switch Inputs, and Outputs) to help aid in troubleshooting.
6. **Set Up** - Displays two usable options: Adjust Brightness of screen and Adjust Sleep Timer for remote auto shut-off. "Set Home Position" is part of the Crane Auto Stow program. Reference Auto Stow section in NexStar Operation.
7. **Stability Test Mode** – For dealer use only.

# NexStar Operation

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## Speed and Control Mode



### Speed Selection

Highlight "Speed Range" in the menu screen with the Left Joystick.  
Depress the trigger to cycle through the maximum speed settings of 25%, 50%, 75%, and 100%.  
Once the desired speed is displayed, back out of the menu using by pressing the Engine Start/Stop switch down to Engine Stop.

### Mode Selection

Highlight "Joystick Range" in the menu screen with the Left Joystick.  
Depress the trigger to cycle through the joystick mode settings of 1PT, 2PT, 1PJ, and 2PJ.  
Once the desired mode is displayed, back out of the menu using by pressing the Engine Start/Stop switch down to Engine Stop.

### Mode Selection

In 1-AXIS operation, once the joystick is moved in the direction of the desired function, the other functions are locked out until the joystick returns to the center position. For example, if you are booming up, you cannot rotate at the same time. But one function of the other joystick will be available to use.

In 2-AXIS operation, each joystick can perform two functions simultaneously.

1-AXIS, TRIGGER PROP (1PT) – Allows only one function to operate on each joystick. The joysticks are on-off and only need to be moved in the direction of the desired function. The speed control is located in the trigger. The more the trigger is pulled, the faster the function will operate.

2-AXIS, TRIGGER PROP (2PT) – Allows two functions to operator on each joystick. The joysticks are on-off and only need to be moved in the direction of the desired function. The speed control is located in the trigger. The more the trigger is pulled, the faster the function will operate.

1-AXIS, TRIGGER EN (1PJ) – Allows only one function to operate on each joystick. The speed is controlled by the joystick. The more the joystick is moved in the direction of the desired function, the faster the function will operate.

2-AXIS, TRIGGER EN (2PJ) – Allows two functions to operate on each joystick. The speed is controlled by the joystick. The more the joystick is moved in the direction of the desired function, the faster the function will operate.



## Counterbalance Override Procedures

If, in an emergency situation, it becomes necessary to lower the boom without hydraulic flow available, the counterbalance valve located on the lift cylinder can be used to carefully perform this action.

1. Ensure the boom will lower onto a proper support.
2. Loosen the lock nut and slowly turn adjustment screw clockwise until the boom begins to slowly lower, counting the number of turns it takes to begin seeing movement.
3. Remove hand/arm/fingers from cranes while boom is lowering.
4. After boom is lowered, turn adjustment screw counter-clockwise the approximate number of turns made during lowering procedure and tighten lock nut.

### NOTICE

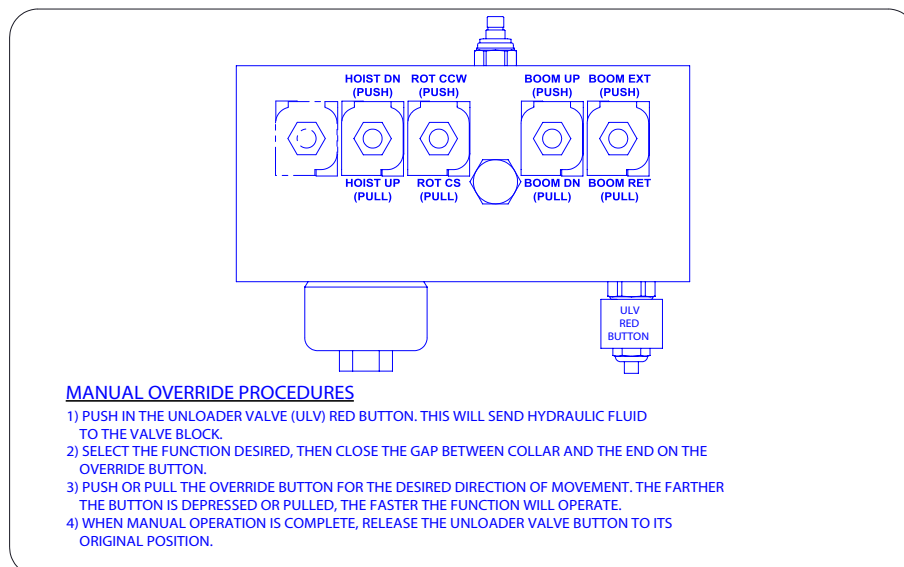
Turning adjustment screw too far will cause valve to come apart on the inside. This condition is not repairable, and the counterbalance valve must be replaced.

### WARNING

Do not try to adjust any valves while boom is moving. Doing so may result in personal injury!

## Control Valve Override Procedures

1. Push in and hold the red unloader valve (ULV) button. This will send hydraulic fluid to the valve block.
2. Select the function valve desired and pull the knurled valve latching sleeve toward the end of the valve stem until they are flush against each other (no gap).
3. With the latching sleeve against the end of the stem, push or pull the override stem for the desired direction of movement (the farther the stem is depressed or pulled, the faster the function will operate).
4. When manual operation is complete:
  - A. Release the unloader valve button to its original position.
  - B. Return the function stem(s) to its center position and center collar to avoid possible unintended movement.



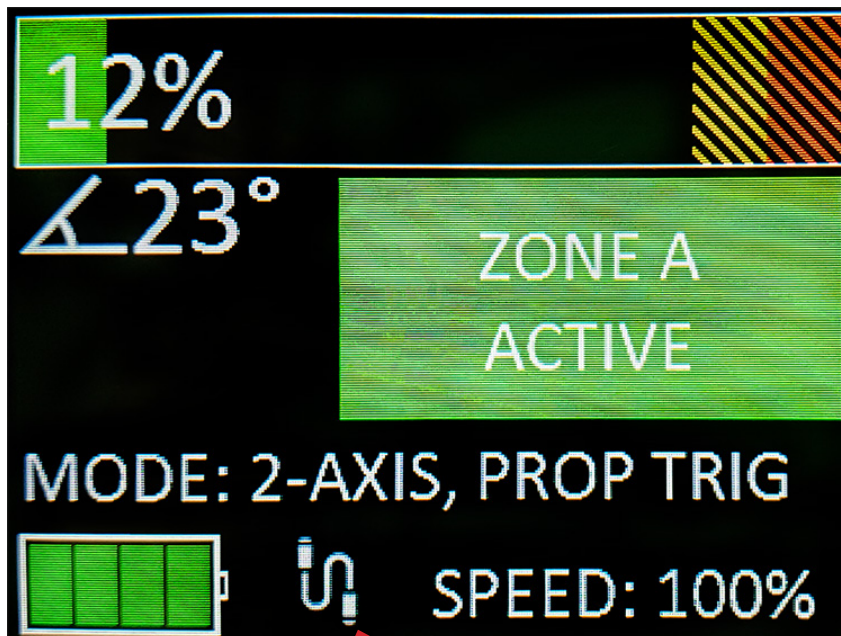
# NexStar Operation

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## Tether Connection

If a tether connection is wanted (or necessary), connect one end of the cable that is supplied (Part Number: 366823427) to the crane tether connection (located in either the crane box, or on the crane itself), and the other to the tether connection located on the top of the remote.

If the tether connection is properly established, a cable icon will replace the transmitter icon on the main screen.



### NOTICE

FM radio transmission/reception is disabled when remote is tethered to crane.

## Low Remote Battery

The NexStar remote uses a rechargeable, internal lithium-ion battery which is usually charged when the remote is placed in the docking station that is powered by +12VDC. In the event that the remote battery has been sufficiently drained, the remote can be recharged by placing it in the docking station, tethering it to the crane, or using the auxiliary battery pack.

To use the auxiliary battery pack, first install 3 AA alkaline batteries into their respective places, paying attention to how they should be oriented in the pack. The battery pack can then be slid into place.



### CAUTION

Use only alkaline batteries, size AA in the auxiliary battery pack.

### NOTICE

If the remote battery has been discharged to the point that the remote turns off, it may be necessary to allow the remote to charge (docking station, tether, or battery pack) for a time before wireless use can continue.

### NOTICE

If immediate use of a discharged remote is needed, it is recommended to use the tether connection. This will allow for both use of the transmitter as well as charging the remote battery.

# NexStar Operation

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## Auto Deploy

Auto Deploy allows the operator to move the boom from the home position (usually the cradle) to a predefined position without having to manually move the boom. From the starting position, the boom will elevate to a preset angle, rotate to the deployed position, raise to the final angle, then pay out hoist cable, releasing the hoist block from the stow hook.

The boom present angles, rotation position, and speeds are all preset in the controller.



Check that the path from the home position to the deployed position is clear of any obstructions, otherwise, equipment damage and/or personal injury could result.



When deployed, the hoist block will swing outwards.



Auto Deploy will not initiate if the boom is not in the home position.

To initiate Auto Deploy, ensure that the crane is on and operational (power, hydraulics, etc.), fully depress and hold the trigger, then press the Engine Start/Stop switch up to Engine Start. This should begin boom motion and the boom will move towards the deployed position. When the boom has reached its final position, it will cease movement.

To pause the Auto Stow process, release the trigger. To resume motion, depress and hold the trigger. If the operator attempts any manual boom control during Auto Stow, the sequence will be cancelled, and the initial conditions will need to be met again.



Keep constant watch on the crane as it moves through the cycle. If the crane needs to be stopped during automatic movements, release the trigger.

## Auto Stow

Auto Stow allows the operator to move the boom to the home position (usually the cradle) without having to manually move the boom. From the starting position, the boom will elevate to a preset angle, swing over to the home position, and lower down into the final position, a predefined angle above the home position. Once in this position, the operator can fine-tune the boom position in the cradle if needed.

### NOTICE

The boom preset angle and speeds are all preset in the controller. Once initiated, the operator only must hold the trigger to enable boom motion.

Prior to using Auto Stow, the following initial conditions must be met:

The boom is fully retracted

The hoist block is properly stowed on load hook

The boom is lowered to an elevation below the home position



### WARNING

Retracting the boom and stowing the hoist block must be done by the operator prior to initiating Auto Stow. There is no means of detecting these conditions prior to initiating boom motion. If Auto Stow is used without retracting the boom and stowing the hoist block, equipment damage and/or personal injury could result.

### NOTICE

Auto Stow will not initiate if the boom is above the home elevation.

To initiate Auto Stow, first fully depress and hold the trigger, then press the Engine Start/Stop switch down to Engine Stop and then release the trigger. Auto Stow will be the default menu selection.

## Mode Selection

1. Crane Auto-Stow

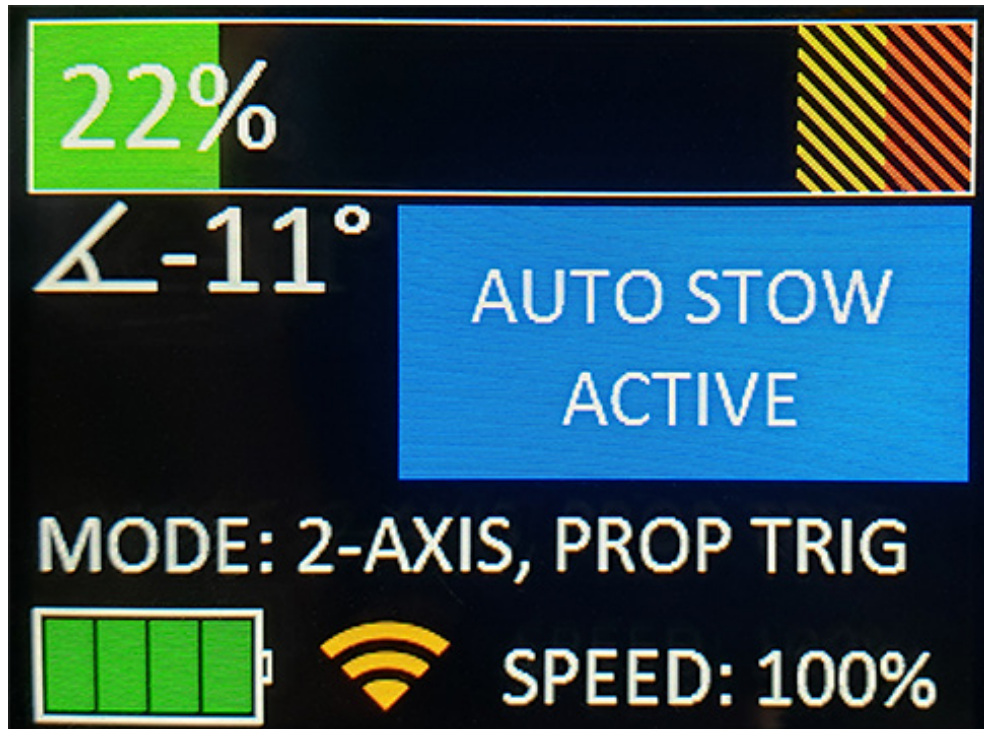
2. Speed Range 25%

3. Joystick Mode 2PT

# NexStar Operation

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Release the trigger, then depress and hold the trigger again to select Auto Stow. The display will return to the main screen and will display "AUTO STOW ACTIVE" in a blue Info-Box. If "AUTO STOW ACTIVE" does not display, try releasing the trigger, then depressing and holding it again. If Auto Stow still does not initiate, check to ensure the initial conditions are met.



Once Auto Stow is initiated, the boom will move towards the home position. When the boom is in its final position, the main screen will display a green Info-Box and the boom will stop moving.

If the boom was rotated a full turn clockwise and is past the home position when Auto Stow is initiated, the boom will rotate the full turn, counterclockwise, to unwrap the cable/hoses running up through the base.

## NOTICE

To pause the Auto Stow process, release the trigger. To resume motion, depress and hold the trigger. If the operator attempts any manual boom control during Auto Stow, the sequence will be cancelled, and the initial conditions will need to be met again.

## CAUTION

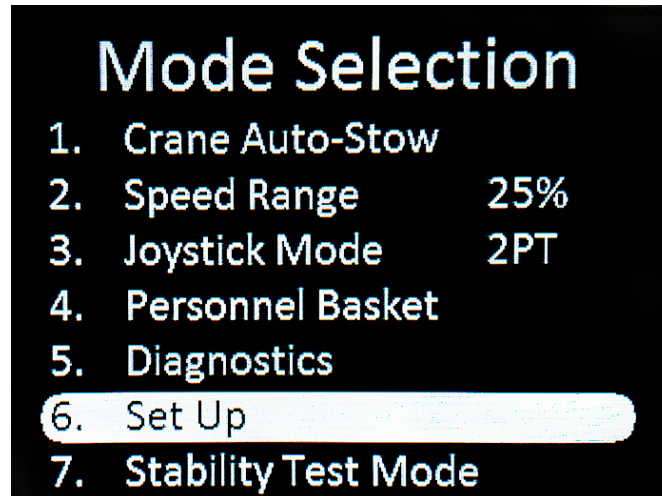
Keep constant watch on the crane as it moves through the cycle. If the crane needs to be stopped during automatic movements, release the trigger.



## Setting Home Position

To set home position:

1. Position the boom at the desired home position (usually the cradle).
2. Enter the menu screen by fully depressing and holding the trigger, then pressing the Engine Start/Stop switch down to Engine Stop and then release trigger.
3. Use the left joystick to navigate down to "Set Up" and depress the trigger.



4. On the Set Up screen, select "Set Home Position"



# NexStar Operation

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5. Carefully read the Caution note on the screen, and if the conditions are met, select "CONFIRM" and depress the trigger.



This will set the current rotation position to zero and save the current boom angle as the home position.



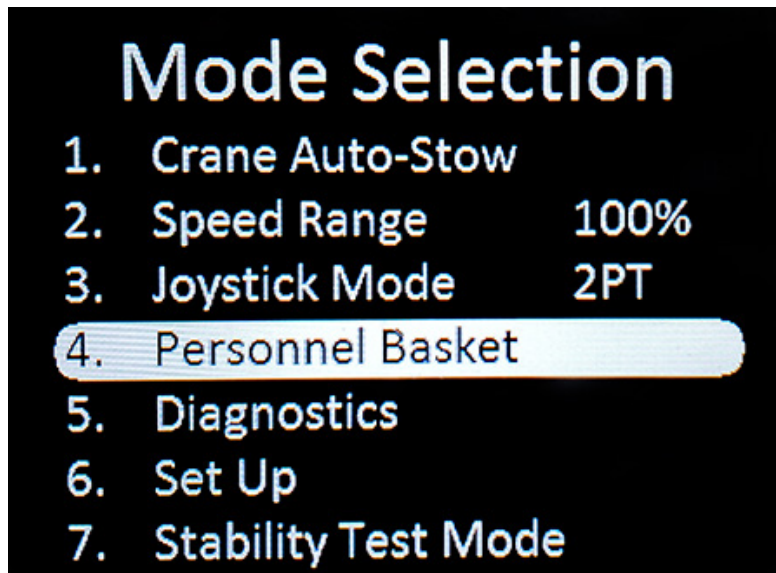
## Personnel Basket Mode

Personnel Basket Mode is used when an Auto Crane Personnel Basket is attached to the crane. When Personnel Basket Mode is activated the following occurs:

1. Boom speeds are reduced by 50%
2. Hoist up/down function is deactivated

To initiate Personnel Basket Mode:

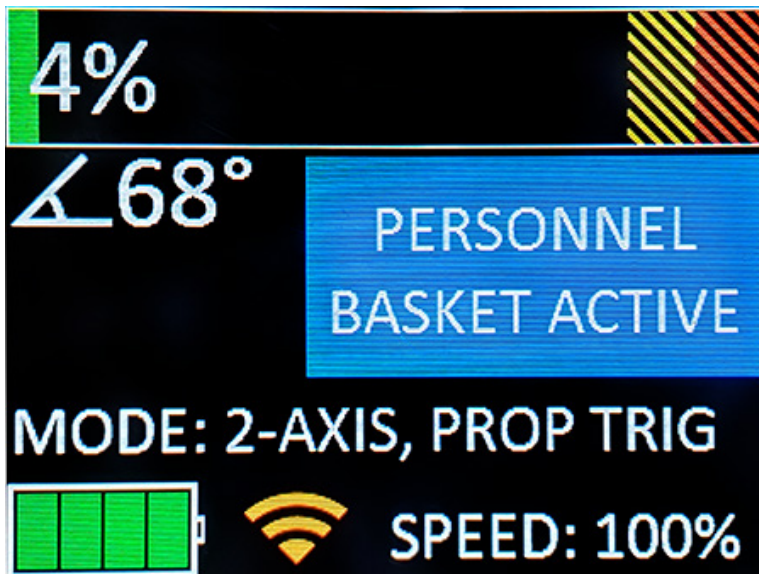
1. Ensure that the crane is on and operational (power, hydraulics, etc.), and that the personnel basket has been deployed and attached to the crane per Auto Crane instructions.
2. Fully depress and hold the trigger, then press the Engine Start/Stop switch down to Engine Stop and then release the trigger to bring up the Mode Selection Screen.
3. Use the left joystick to navigate down to "Personnel Basket."
4. Depress trigger to initiate Personnel Basket Mode.



# NexStar Operation

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The remote will display "Personnel Basket Active."











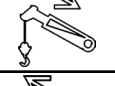
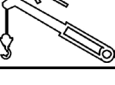



To end Personnel Basket Mode:

1. Cycle electrical power to the crane.
2. Cycle remote power.

## NOTICE

While in Personnel Basket Mode, remote can be turned off without disengaging Personnel Basket Mode. Only cycling crane power will end Personnel Basket Mode.

## Remote Layout



DIRECTION	FUNCTION	GRAPHIC	DESCRIPTION
Up	Engine Start		Sends a 12 VDC+ signal to start vehicle
Down	Engine Stop		Sends a 12 VDC+ signal to stop vehicle
Up	Boom Up		Moving the joystick up activates boom up function
Down	Boom Down		Moving the joystick down activates boom down function
Left	Rotate CCW		Moving the joystick to the left activates counterclockwise rotation function
Right	Rotate CW		Moving the joystick to the right activates clockwise rotation function
Up	Hoist Up		Moving the joystick up activates hoist up function
Down	Hoist Down		Moving the joystick down activates hoist down function
Left	Boom Retract		Moving the joystick to the left activates boom retract function
Right	Boom Extend		Moving the joystick to the right activates boom extend function
Up	Auxiliary	<b>AUX</b>	Sends a signal that activates an auxiliary output to operate an external component
Down	High Idle		Sends a signal that activates High Idle on the vehicle
Up	On		Turns remote on*
Down	Off		Turns remote off

\* Although the power switch maybe in the "On" position, it does not necessarily mean that there is communication between the remote and the crane. The remote goes to sleep after a certain amount of time. If the remote goes to sleep, it can be "woken up" by depressing the trigger, or moving either joystick in any direction.

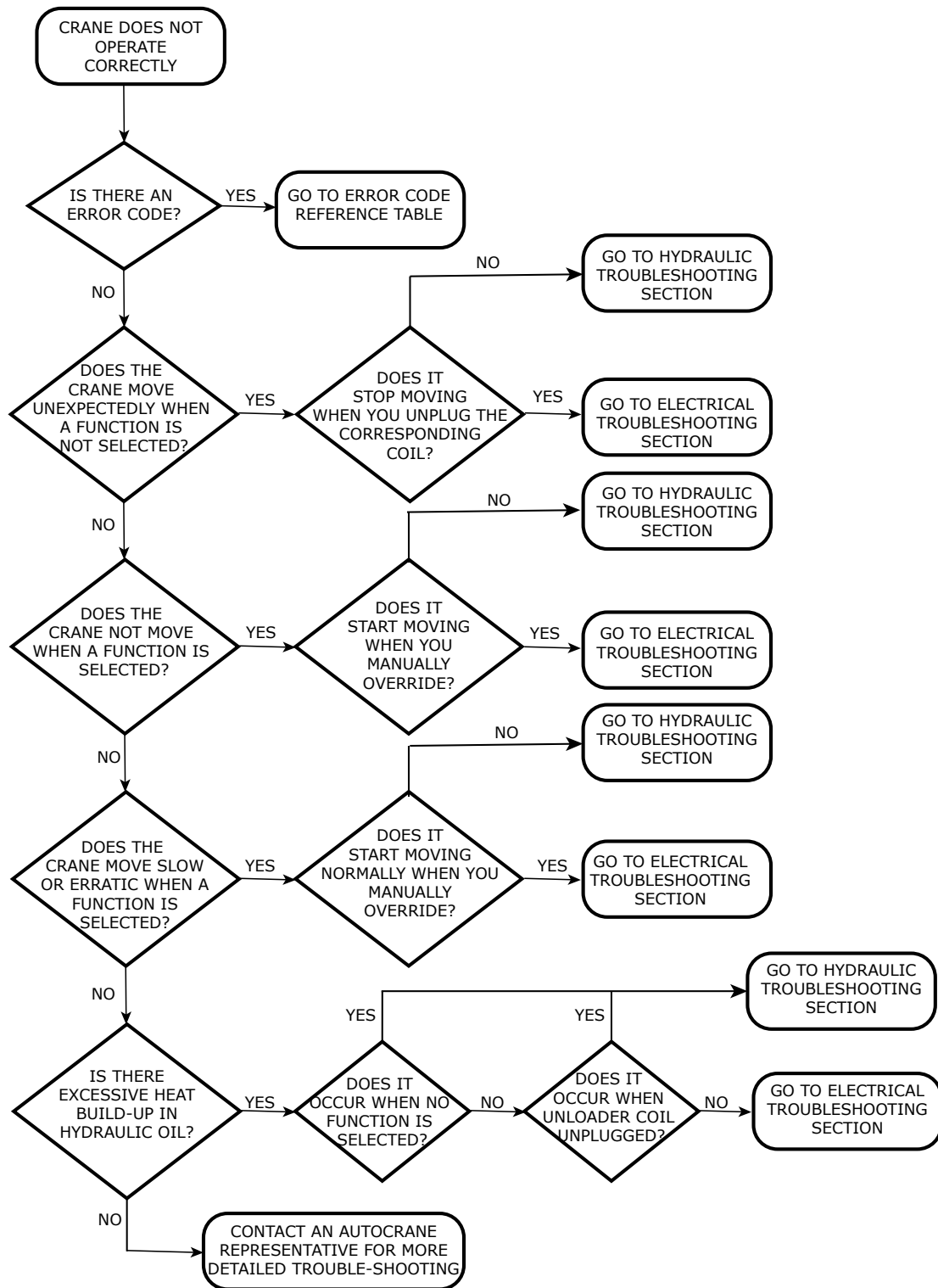
# NexStar Operation

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## Remote Layout

DIRECTION	FUNCTION	GRAPHIC	DESCRIPTION
In	Emergency Stop Activated		Activates Emergency Stop
Out	Emergency Stop Deactivated		Deactivated Emergency Stop
In	Horn/Link		Momentarily activates an audible signal and red light

## NexStar Remote Troubleshooting Table



# NexStar Troubleshooting

**NexStar Remote Troubleshooting Table**

PROBLEM	POSSIBLE REASON	ACTION
Remote control will not turn on	Remote control Emergency Stop switch is engaged.	Ensure the Emergency Stop switch is pulled out.
	Internal battery has discharged below operating level.	Attach backup alkaline battery pack or tether cable. Allow time for internal battery to charge (approx. 15 minutes) then cycle power.
Remote control will not communicate with the base station	Incorrect system RF channel.	Ensure the remote control and the base station are set to the same RF channel by synching the remote to the base station.
	System out of range.	Ensure the startup procedure is initiated within 100 feet of the receiver. Ensure the signal strength indicator level is greater than one bar.
Remote control will not respond with base station when tethered	System not in tether mode.	Ensure the remote is started up and initiated with the tether cable attached.
	The tether cable or connectors are damaged	Inspect the tether cable and/or connectors for damage.
Remote control will not turn on in tether mode.	Remote control Emergency Stop switch is engaged.	Ensure the Emergency Stop switch is pulled.
	The connecting tether cable is not installed, installed improperly, or is damaged.	Ensure the tether cable is installed and secured correctly. Inspect the tether cable and connectors for damage.
	Remote control is failing switch scan.	Ensure all switches, buttons, and joysticks are in the off position.
Remote control will not communicate with the base station in wireless mode	System not in wireless mode.	Ensure that the startup procedure is initiated withing 100 feet from the base station. Ensure the signal strength indicator is greater than one bar.

**NexStar Error Code Table**

INFO BOX	CAUSE	EFFECT	SOLUTION
BOOM PSI LOW	Boom pressure is below 80 PSI	Disables all functions except boom up and hoist down.	Hoist down (if applicable) and raise boom off any supports. Alarm will clear once pressure in cylinder is restored.
CW LIMIT	Crane has reached the limit of rotation in the clockwise direction	Disables clockwise rotation.	Rotate counter-clockwise to clear error. Once switch is deactivated the alarm will clear.
CCW LIMIT	Crane has reached the limit of rotation in the counter-clockwise direction	Disables counter-clockwise rotation.	Rotate clockwise to clear error. Once switch is deactivated the alarm will clear.
TRK TILT WARN	Truck angle exceeds warning angle (if applicable)	All functions will only operate at 50% of speed.	Move vehicle to level ground. Once vehicle is on level ground the alarm will clear.
TRK TILT ALARM	Truck angle exceeds alarm angle (if applicable)	All functions disabled.	Move vehicle to level ground. Once vehicle is on level ground the alarm will clear.
ANTI-2-BLOCK	Anti 2-Block is activated. Traveling block has come into contact with boom tip.	Disables boom down, extend, and hoist up.	Move load away from boom tip either by retracting, hoisting down, or booming up.
90% LOAD WARN	Reached 90% of rated capacity	Reduces speed of all functions by 50%.	Reduce load to clear alarm.
100% LOAD WARN	Reached 100% of rated capacity	Disables boom down, extend, and hoist up.	Reduce load by either retracting, booming up, or hoisting down to clear alarm.
SLOW ROTATE ACT	Lift cylinder has exceeded 600 psi.	Reduces rotate functions by 50%.	This is a safety feature that prevents excessive swinging of heavy loads. Alarm will reset when load decreases and function is deactivated.
BOOM SENSOR ERR	Boom angle sensor signal failed	All functions are reduced by 50%.	Check connections to boom angle sensor. Verify lights are on at sensor base.
BOOM ANGLE RANGE	Boom angle sensor is out of range	Operates normally.	Boom angle sensor is mounted incorrectly. Check mounting. The arrow should be facing the tip of the crane.
BOOM PT ERR	Boom pressure transducer error	All functions are disabled except boom down and hoist down.	Check connections to pressure transducer located on lift cylinder. Check wiring harness for breaks.

# NexStar Troubleshooting

**NexStar Error Code Table**

INFO BOX	CAUSE	EFFECT	SOLUTION
DIRTY FILTER	Filter is dirty if oil temperature is at least 100 °F	Operates normally.	Replace filter. Auto Crane part number is 366823910.
ADDRESS TAG ERROR	Crane does not recognize address tag	All outputs are disabled.	Check connection at address tag. Check for water in connection. Dry out if necessary.
AUTOSTOW ACTIVE	Crane is currently in auto stow mode	Crane will move into preset stow position while trigger is active.	Selecting any function will disengage auto stow mode.
PERSONNEL BASKET ACTIVE	Crane is currently in personnel basket mode	Disables hoist functions and remaining functions by 50%.	Disengage through mode selection screen. Reference NexStar Operations section for more detail.
STABILITY TEST EXCEEDED	Number of operations in stability test mode has exceeded limit	Disables stability test mode.	If stability test mode is required, please contact Auto Crane technical support.
OIL TEMP WARNING	Oil temperature has exceeded 180 °F (if applicable)	Normal Operation.	Disengage PTO to allow oil to cool. If problem persists, add oil cooler to hydraulic system.
OIL TEMP ALARM	Oil temperature has exceeded 200 °F (if applicable)	Normal Operation.	Disengage PTO to allow oil to cool. If problem persists, add oil cooler to hydraulic system.
ZONE A ACTIVE	Crane is currently located in Zone A base on stability chart (if applicable)	Overload based on Zone A load chart.	Reference stability chart for zone locations. Reference load chart for crane capacities in that zone.
ZONE B ACTIVE	Crane is currently located in Zone B base on stability chart (if applicable)	Overload based on Zone B load chart.	Reference stability chart for zone locations. Reference load chart for crane capacities in that zone.
CW ROT INTO A8	Crane went into overload while rotating clockwise from Zone A to Zone B (if applicable)	Disables clockwise rotation, boom down, and hoist up.	Rotate counter-clockwise to return to Zone A or reduce load to clear alarm.



## NexStar Error Code Table

INFO BOX	CAUSE	EFFECT	SOLUTION
CWW ROT INTO A8	Crane went into overload while rotating counter-clockwise from Zone A to Zone B (if applicable)	Disables counter-clockwise rotation, boom down, and hoist up.	Rotate clockwise to return to Zone A or reduce load to clear alarm.
E002 ACTIVITY	Switch or trigger was active when linking transmitter	Disables all functions.	Disengage switch or trigger then push horn button to relink transmitter.
E004 LOW BATTERY	Transmitter batteries are low	Disables all functions and shuts down transmitter.	Charge or tether transmitter.
E006 INACTIVITY	Transmitter has been inactive for a set time and will go to sleep.	All non latching functions will be disabled until transmitter awakens.	Press and release trigger to awaken transmitter.
E007 ESTOP ACTIVE	E-stop has been depressed	Disables all functions.	Pull E-stop to release. Turn transmitter off then back on. Press horn button to relink.

# NexStar Troubleshooting

## Electrical Troubleshooting Table

PROBLEM	POSSIBLE CAUSE	DIAGNOSIS	SOLUTION
Crane moves unexpectedly	Jammed transmitter button	Activate E-stop to see if movement stops	Verify that nothing had depressed the button as the time of movement. If it was not depressed then replace transmitter.
	Short in harness	Unplug coil to see if movement stops.	Trace wire back to receiver. Verify wire harness is not damaged. Check connectors. They should be clear of debris and water.
	Base station locked up	Turn off transmitter and disconnect base station from harness to see if movement stops.	Turn off crane. Leave off for 2 minutes then turn power back on. If the problem persists contact Auto Crane technical support.
	Controller locked up	Disconnect controller to see if movement stops.	Turn off crane. Leave off for 2 minutes then turn power back on. If the problem persists, contact Auto Crane technical support.
No function operates on the crane.	Transmitter turned off	Verify the power switch is in the on position.	Turn on transmitter
	E-stop is active	Check LCD screen. If E007 error code is shown, then E-stop is active	Pull E-stop to release. Turn transmitter off then back on. Press horn button to relink.
	Crane turned off	Check crane status light. It should be green.	Most cranes have a toggle switch to turn on crane. This is usually located in the cab or crane box.
	Low battery	Check LCD screen. If E004 error code is shown then transmitter is low on battery life.	Charge or tether transmitter.
	Receiver communication	Left LED light on base station should be solid green.	Turn off crane. Leave off for 2 minutes then turn power back on. If problem persists, contact Auto Crane technical support.
	Controller communication	Status light on controller should be blinking amber only.	Turn off crane. Leave off for 2 minutes then turn power back on. If problem persists, contact Auto Crane technical support.
	Truck tilt alarm active	Check screen for error code. It should read "TRK TILT ALARM"	Move vehicle to level ground. Once vehicle is on level ground the alarm will clear.
The following functions are inoperable extend, boom down, hoist up.	Anti-2-Block	Check screen for error code. It should read "ANTI-2-BLOCK"	Move load away from boom tip either by retracting, hoisting down, or booming up.
	Crane overload	Check screen for error code. It should read "100% LOAD WARN"	Reduce load by either retracting, booming up, or hoisting down to clear alarm.

## Electrical Troubleshooting Table

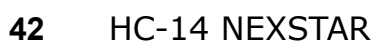
PROBLEM	POSSIBLE CAUSE	DIAGNOSIS	SOLUTION
The following functions are inoperable extend, retract, hoist up, boom up, rotate cw, and rotate ccw	Low boom pressure	Check screen for error code. It would read "BOOM PSI LOW"	Hoist down (if applicable) and raise boom off any supports. Alarm will clear once pressure in cylinder is restored.
Rotate CW is inoperable	Reached limit for clockwise rotation.	Check screen for error code, it would read "CW LIMIT"	Verify the CW limit switch is not activated. It should be normally closed.
	Bad coil, or damaged wire	Switch coil with another function coil and check operation. Inspect wire to coil	Replace coil or repair wiring.
Rotate CCW is inoperable	Reached limit for clockwise rotation.	Check screen for error code, it would read "CCW LIMIT"	Verify the CCW limit switch is not activated. It should be normally closed.
	Bad coil, or damaged wire	Switch coil with another function coil and check operation. Inspect wire to coil	Replace coil or repair wiring.
All functions are inoperable except boom down and hoist down.	Pressure transducer is disconnected	Check LCD screen. It would read "BOOM PT ERR"	Verify that pressure transducer located on the lift cylinder valve block is plugged into harness. Inspect wiring going to harness for damage.
Any one function is not operable	Cut in wire or bad coil	Switch coil with another function coil and check operation. Inspect wire to coil	Replace coil or repair wiring.
Crane operates slowly	Slow rotate activated	Check screen for error code. It would read "SLOW ROTATE ACT"	This is a safety feature that prevents excessive swinging of heavy loads. Alarm will reset when load decreases and function is deactivated.
	Close to max crane load	When the truck is tilted and under high load a decrease in rotation speed is possible	Bring load in closer to decrease the moment load.
All functions operate slowly	Truck tilt warning is active	Check screen for error code. It would read "TRK TILT WARN"	Move vehicle to level ground. Once vehicle is on level ground the alarm will clear.
	90% load alarm is activated.	Check screen for error code. It would read "90% LOAD WARN".	Reduce load to clear alarm.
	Boom angle sensor error	Check screen for error code. It would read "BOOM SENSOR ERR"	Check connections to boom angle sensor. Verify lights are on at sensor base.
	Max speed function is lower than 100%	Check screen for speed setting in bottom right of screen. The value shown is the max speed	Reference section 6.8 of this operations manual to change speed selection.



## Hydraulic Troubleshooting Table

ERROR	CAUSE	DIAGNOSTIC	SOLUTION
Crane moves unexpectedly	Jammed valve cartridge	Try to manually override valve. If unable to move stem, cartridge is jammed.	Replace valve cartridge.
	Counterbalance valve set too low (boom up and boom down)	Adjust the counterbalance out to see if movement stops.	Contact Auto Crane for proper adjustment and setting of counterbalance valve. Valve may need to be replaced.
	Contaminant in cartridge	Valve sticks in certain positions.	Clean valve to remove debris. Reference Maintenance section for valve cleaning procedure.
No Function Operates On Crane	Hydraulic tank is low or empty	Visually inspect the hydraulic oil level in the tank.	Fill tank to proper level.
	Vehicle is not running	Verify engine is running.	Start vehicle.
	PTO is not engaged	Verify PTO is engaged.	Engage PTO.
All functions operate slowly	Contamination in cartridges	Visually inspect the cartridges for clogged ports.	Clean valves to remove debris. Reference Maintenance section for valve cleaning procedure.
	Relief valve set too low	Install pressure gauge in control valve block. Fully extend boom to induce full pressure. Verify relief pressure.	Adjust relief valve to proper pressure.
Excessive heat during operation	Crane operated too long	Crane operation is generally designed for intermittent duty (15 minutes loaded / 30 minutes cooldown)	Reduce use of crane to allow oil to cool. If problem persists, add hydraulic oil cooler to system.

### Hydraulic Schematic



## Inspection Requirements

### NOTICE

Reference ASME B30.5 and OSHA 1910.180 for complete inspection requirements.

### WARNING

All inspections shall be performed by designated personnel only.

## Inspection Classification

1. Initial Inspection
  - A. Prior to initial use, all new, altered, modified, or extensively repaired cranes shall be inspected by a designated person to ensure compliance with provisions of this standard.
2. Regular Inspection
  - A. Inspection procedures for cranes in regular service are divided into two general classifications based upon the intervals at which the inspection should be performed. The intervals, in turn, are dependent upon the nature of the components of the crane and the degree of their exposure to wear, deterioration, or malfunction. The two general classification are herein designated as "frequent" and "periodic" with respective intervals as defined below:
    - i. Frequent Inspection – daily or before each use.
    - ii. Periodic Inspection – one to twelve-month intervals or as specifically recommended by the manufacturer or qualified person.

## Frequent Inspection

Inspections should also occur during operation for any deficiencies that might appear between regular inspections. Any deficiencies, such as those listed below, shall be carefully examined and a determination made as to whether they constitute a hazard:

1. Inspect control mechanisms for maladjustment that interferes with proper operation.
2. Inspect control mechanisms for excessive wear of components and contamination by lubricants or other foreign matter.
3. Inspect safety devices for malfunction.
4. Visually inspect all hydraulic hoses, particularly those that flex in normal operation of crane functions.
5. Inspect hooks and latches for deformation, chemical damage, cracks, and wear.
6. Inspect for proper rope reeving.
7. Inspect electrical wiring and components for malfunctioning, signs of excessive deterioration, dirt and moisture accumulation.
8. Inspect hydraulic system for proper oil level and leaks.
9. Inspect tires for recommended inflation pressure, cuts, and loose wheel nuts.
10. Inspect connecting pins and locking device for wear damage and loose retaining bolts.
11. Inspect rope for gross damage, such as listed below, which may be an immediate hazard.
  - A. Distortion such as kinking, crushing, un-stranding, birdcaging, main strand displacement, or core protrusion. Loss of rope diameter in a short length or unevenness of outer strands should be replaced.
  - B. General corrosion.
  - C. Broken or cut strands.

# Maintenance

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- D. Use care when inspecting sections of rapid deterioration around flange points, crossover points, and repetitive pickup points on drums.
- E. Inspect number, distribution, and type of visible broken wires.

## NOTICE

Continued use of rope depends upon good judgment by a designated person in evaluating remaining strength in a used rope after allowance for deterioration disclosed by inspection. Continued rope operation depends upon this remaining strength.

## Periodic Inspection

Any deficiencies, such as those listed below, shall be carefully examined and determination made as to whether they constitute a hazard:

1. Inspect for deformed, cracked or corroded members in the crane structure and entire boom.
2. Inspect for loose bolts, particularly mounting bolts.
3. Inspect for cracked or worn sheaves and drums.
4. Inspect for worn, cracked, or distorted parts such as pins, bearings, shafts, gears, rollers and devices.
5. Inspect for excessive wear on brakes and clutch system parts and linings.
6. Inspect crane hooks for cracks.
7. Inspect travel steering, braking, and locking devices for malfunction.
8. Inspect for excessively worn or damaged tires.
9. Inspect hydraulic hose, fittings, and tubing for the following problems:
  - A. Evidence of leakage at the surface of the flexible hose or its junctions with the metal and coupling.
  - B. Blistering, or abnormal deformation to the outer covering of the hydraulic or pneumatic hose.
  - C. Leakage at threaded or clamped joints that cannot be eliminated by normal tightening or recommended procedures.
  - D. Evidence of excessive abrasion or scrubbing on the outer surface of a hose, rigid tube, or fitting. Means shall be taken to eliminate the interference of elements in contact or otherwise protect the components.
10. Inspect hydraulic pumps and motors for the following problems:
  - A. Loose bolts and fasteners.
  - B. Leaks at joints between sections.
  - C. Shaft seal leaks.
  - D. Unusual noises or vibrations.
  - E. Loss of operating speed.
  - F. Excessive heating of fluid.
  - G. Loss of pressure.
11. Inspect hydraulic valves for the following:
  - A. Cracks in valve housing.
  - B. Improper return of spool to neutral position.
  - C. Leaks at spools or joints.
  - D. Sticking spools.
  - E. Failure of relief valves to attain or maintain correct pressure setting.
  - F. Relief valve pressure shall be checked as specified by the manufacturer.
12. Inspect hydraulic cylinders for the following problems:
  - A. Driving caused by fluid leaking across piston.
  - B. Rod seals leaking.
  - C. Leaks at welding joints.
  - D. Scored, nicked, or dented cylinder rods.
  - E. Damaged case (barrel).



- F. Loose or deformed rod eyes or connecting joints.
- 13. Inspect hydraulic filters for evidence of rubber particles on the filter elements indicating possible hose, O-ring, or other rubber component deterioration. Metal chips or pieces on the filter may denote failure in pumps, motors, or cylinders. Further inspection will be necessary to determine the origin of the problem before corrective action can be taken.
- 14. Inspect labels to confirm correct location and legibility. Reference decals layout in this manual for proper location of decals.
- 15. Rope inspections need not be at equal calendar intervals and should be more frequent as the rope approaches the end of useful life. A qualified person shall inspect the wire rope based on such factors as:
  - A. Expected rope life as determined by experience on the particular installation or similar installations.
  - B. Severity of environment.
  - C. Percentage of capacity lifts.
  - D. Frequency rates of operation.
  - E. Exposure to shock loads.
  - i. This inspection shall cover the entire length of the rope. Only the surface wires need to be inspected and no attempt should be made to open the rope. Any deterioration resulting in appreciable loss of original strength shall be noted and determination made as to whether use of the rope would constitute a hazard. A few notable deterioration points are listed below:
    - 1. Reduction of rope diameter below nominal diameter due to loss of core support.
    - 2. Internal or external corrosion.
    - 3. Wear of outside wires.
    - 4. Severely corroded, cracked, bent, worn, or improperly applied connections.

## Cranes Not In Regular Use

A crane, which has been idle for a period of more than one month or more, shall be given an inspection conforming to the "initial" and "periodic" inspection requirements of this section.

## Inspection Records

Dated records of periodic inspection should be made on critical items such as brakes, crane hooks, rope, cylinders, and relief pressure valves.

## Testing Requirements

### NOTICE

Reference ASME B30.5 and OSHA 1910.180 for complete testing requirements.



### WARNING

All testing shall be performed by designated personnel only. Prior to initial use, all new, altered, modified, or extensively repaired cranes shall be inspected by a designated person to ensure compliance with provisions of this standard.

1. Test all functions to verify speed and operation.
2. Ensure all safety devices are working properly.
3. Confirm operating controls comply with appropriate function labels.
4. Test loads shall not exceed 110% of the manufacturer's load rating.
5. Written reports shall be maintained showing test procedures and confirming the adequacy of repairs.

# Maintenance

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## General Repairs and Maintenance

### NOTICE

Reference ASME B30.5 and OSHA 1910.180 for complete maintenance and repair requirements.

### WARNING

All repairs and maintenance shall be performed by designated personnel only. Establish a preventative maintenance program based on this section. Obtain all replacement parts from your local authorized distributor.

## Maintenance Precautions

1. Place crane where it will cause the least interference with other equipment or operations.
2. Verify all controls are in the OFF position and all operating features secured from inadvertent motion by brakes, pawls, or other means.
3. The means for starting the crane shall be rendered inoperative.
4. The boom should be secured in place before maintenance.
5. Relieve hydraulic oil pressure from all hydraulic circuits before loosening or removing hydraulic components.
6. WARNING or OUT OF ORDER signs shall be placed on all crane controls.
7. After adjustments and repairs have been made, the crane shall not be returned to service until all guards have been reinstalled, trapped air removed from hydraulic system (if required), safety devices reactivated, and maintenance equipment removed.

## Adjustments and Repairs

1. Any hazardous conditions disclosed by the inspection requirement shall be corrected before operation of crane is resumed.
2. Adjustments shall be maintained to assure correct of functioning of components, the following are examples:
  - A. Function operating mechanism.
  - B. Safety devices.
  - C. Control systems.
3. Repairs or replacements shall be provided as needed for operation; the following are examples:
  - A. Critical parts of functional operating mechanisms which are cracked, broken, corroded, bent, or excessively worn.
  - B. Critical parts of the crane structure which are cracked, bent, broke, or excessively corroded.
  - C. Crane hooks showing cracks, damage, or corrosion shall be taken out of service.
4. If bleeding the hydraulic system is required, run each crane function until smooth operation of that particular function is noticeable.

## Lubrication

All moving parts of the crane, for which lubrication is specified, should be regularly lubricated per the manufacturer's recommendations and procedures.

## Rope Replacement

No precise rules can be given for determination of the exact time for replacement of rope, since many variable factors are involved.

### NOTICE

Replacement rope shall have a strength rating at least as great as the original rope furnished or recommended by Auto Crane. A rope manufacturer, Auto Crane, or a qualified person shall specify any deviation from the original size, grade, or construction.

Conditions such as the following shall be reason for questioning continued use of the rope or increasing the frequency of inspection:

1. In running ropes, six randomly distributed broken wires in one strand in one lay.
2. One outer wire broken at the contact point with the core of the rope structure and protrudes or loops out of the rope structure. Additional inspection of this section is required.
3. Wear of one third of the original diameter of the outside individual wire.
4. Kinking, crushing, bird caging, or any other damage resulting in distortion of the rope structure.
5. Evidence of any heat damage from any cause.
6. Reduction of nominal diameter of more than:
  - A. 1/64" (0.4mm) – for diameters up to and including 5/16" (8mm)
  - B. 1/32" (0.8mm) – for diameters 3/8" (9.5mm) through and including 1/2" (13mm)
  - C. 3/64" (1.2mm) – for diameters 9/16" (14.5mm) through and including 3/4" (19mm)
  - D. 1/16" (1.6mm) – for diameters 7/8" (22mm) through and including 1-1/8" (29mm)
  - E. 3/32" (2.4mm) – for diameters 1-1/4" (32mm) through and including 1-1/2" (38mm)
7. In standing ropes, more than two broken wires in one lay in sections beyond end connections or more than one broken wire at an end connection.

## Rope Installation and Maintenance

8. Rope should be stored to prevent damage and deterioration.
  1. Unreeling or uncoiling of rope shall be done as recommended by the rope manufacturer and with care to avoid kinking or inducing twist.
  2. Before cutting a rope, seizing shall be placed on each of the place where the rope is to be cut to prevent unlaying of the strands. On preformed rope, one seizing on each side of the cut is required. On non-preformed ropes of 7/8" (22mm) or smaller, two seizings on each side of the cut are required. For non-preformed rope 1 in. (25mm) diameter or larger, three seizings on each side of the cut are required.
  3. During installation care should be exercised to avoid dragging of the rope in the dirt or around objects that will scrape, nick, crush, or induce sharp bends in it.
  4. Rope should be maintained in a well-lubricated condition. It is important that lubricant applied as a part of the maintenance program shall be compatible with the original lubricant, and to this end the rope manufacturer should be consulted. Lubricant applied shall be the type that does not hinder visual inspection. Those sections of rope that are located over sheaves or otherwise hidden during inspection and maintenance procedures require special attention when lubricating rope. The object of rope lubrication is to reduce internal friction and to prevent corrosion.
  5. When an operating rope shows greater wear or well-defined localized areas than on the remainder of the rope, rope life can be extended in some cases by shifting the wear to different areas of the rope.

# Maintenance

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## Paint Finish Maintenance

1. The paint finish on Auto Crane products can become damaged during normal use when chipped, scratched, exposed to harsh chemicals, cleaned with pressure washers, or similar. During periods when the truck is exposed to salt or other corrosive chemicals, wash Auto Crane products weekly. Inspect the paint finish monthly or when washed. Immediately repair any exposed bare metal or rust. Repair damaged paint on Auto Crane products with the following procedure:
2. Sand the damaged area to bare metal.
3. Use a solvent to clean the sanded area to remove sanding debris and residue.
4. Wipe dry with a clean cloth to remove any remaining debris and residue.
5. Use a primer compatible with PPG Spectracron 573.
6. Prime the sanded areas to a minimum 2 mil dry film thickness per the primer manufacturer's instructions.
7. Use a paint compatible with PPG Spectracron 573 epoxy primer and PPG Spectracron QT360HW topcoat paint.
8. Apply the topcoat paint to a minimum 2 mil dry film thickness within 24 hours of applying the primer.
9. The final primer and topcoat should have approximately a 4 mil dry film thickness.

## Lubrication and Maintenance Schedule

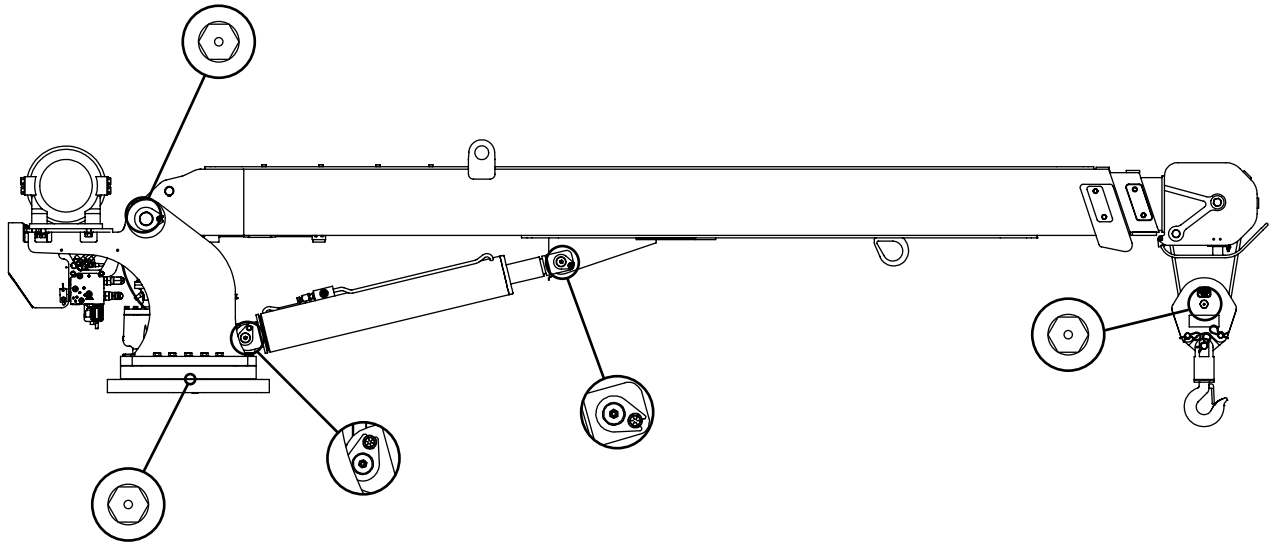
Service Performed	Instructions	Daily	Weekly	3 Months	Yearly
Load Hook	Inspect hook and latch for deformation, cracks, and corrosion	X			
Cable Drum	Ensure cable is wound evenly on drum	X			
Hoist Cable	Check for flattening, kinks, broken strands	X			
Hyd. Hoses	Visual inspection	X			
Hyd. Fluid	Check fluid level	X			
Pin Retaining Bolts	Check torque to 23 ft-lb (Grade 5), 35 ft-lb (Grade 8) as required	X			
Mounting Bolts	Check torque to 501 ft-lb (Gr 8 hex head), 475 ft-lb (socket head)		X		
Rotating Ring Gear	Lube with MobileTac LL, Lubriplate or equivalent		X		
Sheave Bearings	Sealed bearing, replace if rough or loose		X		
All Other Bolts	Check and tighten as required		X		
Lift Cylinder Bearings	Grease with MobilePlex EP-2 or equivalent at zerk fittings			X	
Rotation Bearing	Grease with MobilePlex EP-2 or equivalent at zerk fittings			X	
Rotation Bearing Bolts	Check torque to 225 ft-lb			X	
Hoist Mounting Bolts (HC-10, 12S, 12, 14)	Check torque to 173 ft-lb			X	
Hoist Mounting Bolts (All others)	Check torque to 85 ft-lb			X	
Slewing Drive (HC-7x/8x)	Grease with MobilePlex EP-2 or equivalent at zerk fittings			X	
Hydraulic Fluid	Drain, flush, and refill with Superfilm 5W-20 or equivalent				X
Rotation Gearbox (HC-12/14)	Drain, flush, and refill with 52 oz of GL-5 EP-80/90 gear oil				X
Rotation Gearbox (All Others)	Drain, flush, and refill with 58 oz of EP-140 gear oil				X
Boom Slide Pads	Pads greased when replaced				
Filter, Valve Block	Replace annually, every 200 hours of operation, or as directed by the dirty filter sensor				
For additional information, see OSHA 1910.180 and ASME B30.5					

# Maintenance

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## Lubrication Points

Use only authorized parts/lubrication. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.



## NexStar Control Valve Cartridge Maintenance



Verify movement in ports while manually overriding cartridge



Use the following procedure to inspect the cartridge for proper operation:

1. Clean the area around the valve spool before it is removed from the valve bank.
2. Remove the valve spool from the valve bank. Be careful not to touch any surrounding objects.
3. Use any off-the-shelf automotive brake cleaning fluid to remove any visible debris from the valve spool. Wear skin and eye protection while spraying the valve spool clean.
4. Inspect the O-rings for damage. Replace if necessary.
5. While collar is pulled back, valve should slide freely.
6. Dip the valve spool into fresh hydraulic fluid to lubricate and fill the cavities.
7. Install the valve spool into the valve block.
8. Validate the operation of the crane related to this valve spool.

# Maintenance

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## Rotation Bearing Replacement

All bearings wear over time, including the main rotation bearing of the crane. There are no precise rules for replacing the main rotation bearing because of many variable factors. There are common symptoms during crane operation that may indicate rotation bearing wear. These include:

1. Excessive noise.
2. Rough rotation.
3. Increase drive power required to rotate.
4. Metal particles in grease.

### Replace the Bearing If:

1. Any noticeable cracking in the bearing housing.
2. Damage to internal teeth.
3. Excessive axial play is present. See Axial Play Allowance Check Procedure.

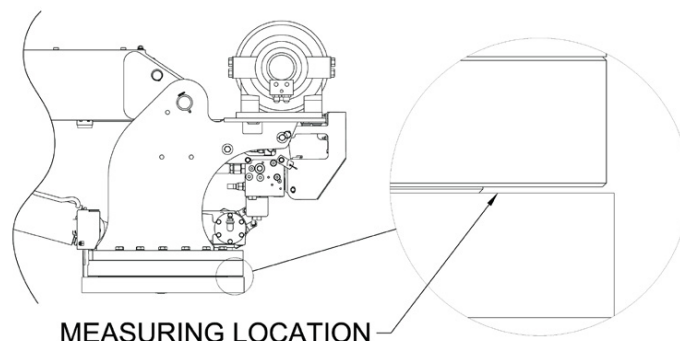


Never try to repair a rotation bearing. For a replacement bearing contact your local authorized distributor.

### Axial Play Allowance Procedure

1. Raise the boom to the maximum angle and measure the clearance between base plate and the rotation bearing with a dial or filler gauge.
2. Lower the boom to the horizontal position and measure the clearance between the base plate and the rotation bearing with a dial indicator or feeler gauge.
3. If the difference between the two measurements exceeds the specification, replace the bearing.
4. Rotate crane 45°, then repeat steps 1 and 2 until you reach 360° of rotation.

Crane Model	Axial Play Allowance	Rotation Bearing Replacement Kit
EC-2X, EHC-3.2, HC-3.2, EHC-4	1.5 mm	320878010
EHC-5, EHC-6, HC-5, HC-6, HC-7, HC-8, 8406H, HC-9	1.6 mm	480023010
HC-7x, HC-8x	0.1 mm	479200220
HC-10, HC-12S	1.8 mm	372064010
HC-12, HC-14	2.3 mm	470001010





## Hoist Operation

### NOTICE

The uneven spooling of cable, while pulling a load, is not a problem unless there is a cable pileup on one end of drum. If this happens, reverse the winch to relieve the load and move your anchor point further to the center of the vehicle. After the job is done you can unspool and rewind for a neat lay of the cable.

## Rotation Gearbox/Slewing Drive Maintenance

### For HC-5, HC-6, HC-7, HC-8, 8406H, HC-9, HC-10, and HC-12S models:

Check the gearbox oil level to ensure gearbox is well lubricated and stays in good operating condition. In order to extend gearbox operating life, it is recommended that the gearbox oil is drained annually and refilled with 28 ounces of EP 140 gear oil.

### For HC-7x, HC-8x models:

Grease with MobilePlex EP-2 or equivalent at all zerk fittings.

### For HC-12, HC-14 models:

Check the gearbox oil level to ensure gearbox is well lubricated and stays in good operating condition. In order to extend gearbox operating life, it is recommended that the gearbox oil is drained annually and refilled with 52 ounces of GL-5 EP-80/90 gear oil.

# Maintenance

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## Eccentric Ring Adjustment

1. Remove retaining clip from bottom of crane.
2. Rotate eccentric ring to tighten or loosen backlash.

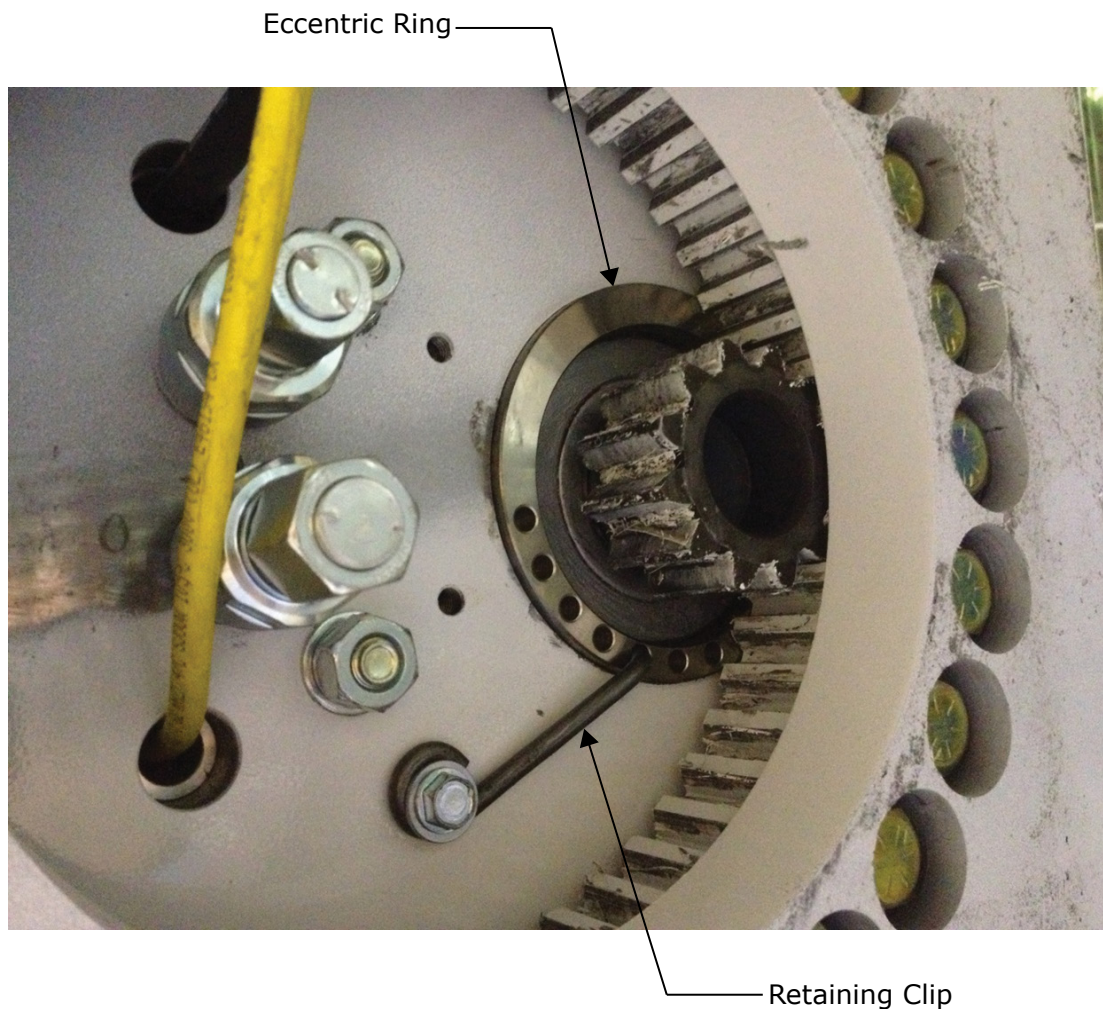
### NOTICE

Important: The tooth gap should be between 0.005" and 0.007" at the blue/green mark on the rotation bearing. This can be checked using Plastigauge®.

3. Once adjusted, reattach eccentric ring retaining clip by inserting into one of the holes on the eccentric ring and tightening the mounting bolt.

### NOTICE

On new units, slight metal and/or paint shavings may develop during initial operation. This is considered normal gear wear-in.



## General Installation

For information specific to your crane, such as mounting hole diameter, bolt size and grade, and hydraulic requirements, see General Dimensions.

1. Reference General Dimensions for minimum chassis GVWR needed for crane.
2. The vehicle must be equipped with an engine speed control and tachometer.
3. Ensure the mounting surface is properly reinforced to withstand the capacity loading of the crane. Ensure the outriggers are used to provide total stability for the truck.
4. If not using an Auto Crane body, cut the proper sized hole in the mounting location (centered with mounting bolts) for access to hydraulic connections.
5. Ensure the mounting bolts are the proper size and grade and torque to 501 ft-lb.
6. Pressure and return hoses are not furnished with the crane and must be supplied by the installer with lengths determined at installation. Reference General Specifications for pressure and flow requirements.



Maintain ISO 18/16/13 fluid cleanliness levels. Failure to use clean hydraulic hoses and components may contaminate the crane and hydraulic system and void warranty.

## NOTICE

Excess flow will cause erratic operation and too little flow will cause poor crane operation.

**IMPORTANT:** The recommended hydraulic reservoir size for the average industry application CRANE ONLY installation is two times the crane hydraulic flow rate. For crane applications requiring more than 25% crane operation time while the PTO is engaged and/or additional equipment is operated by the same hydraulic system, it is recommended that an appropriately sized, larger hydraulic reservoir and/or a forced air hydraulic oil cooler be installed. The addition of other auxiliary hydraulic equipment will require additional capacity.

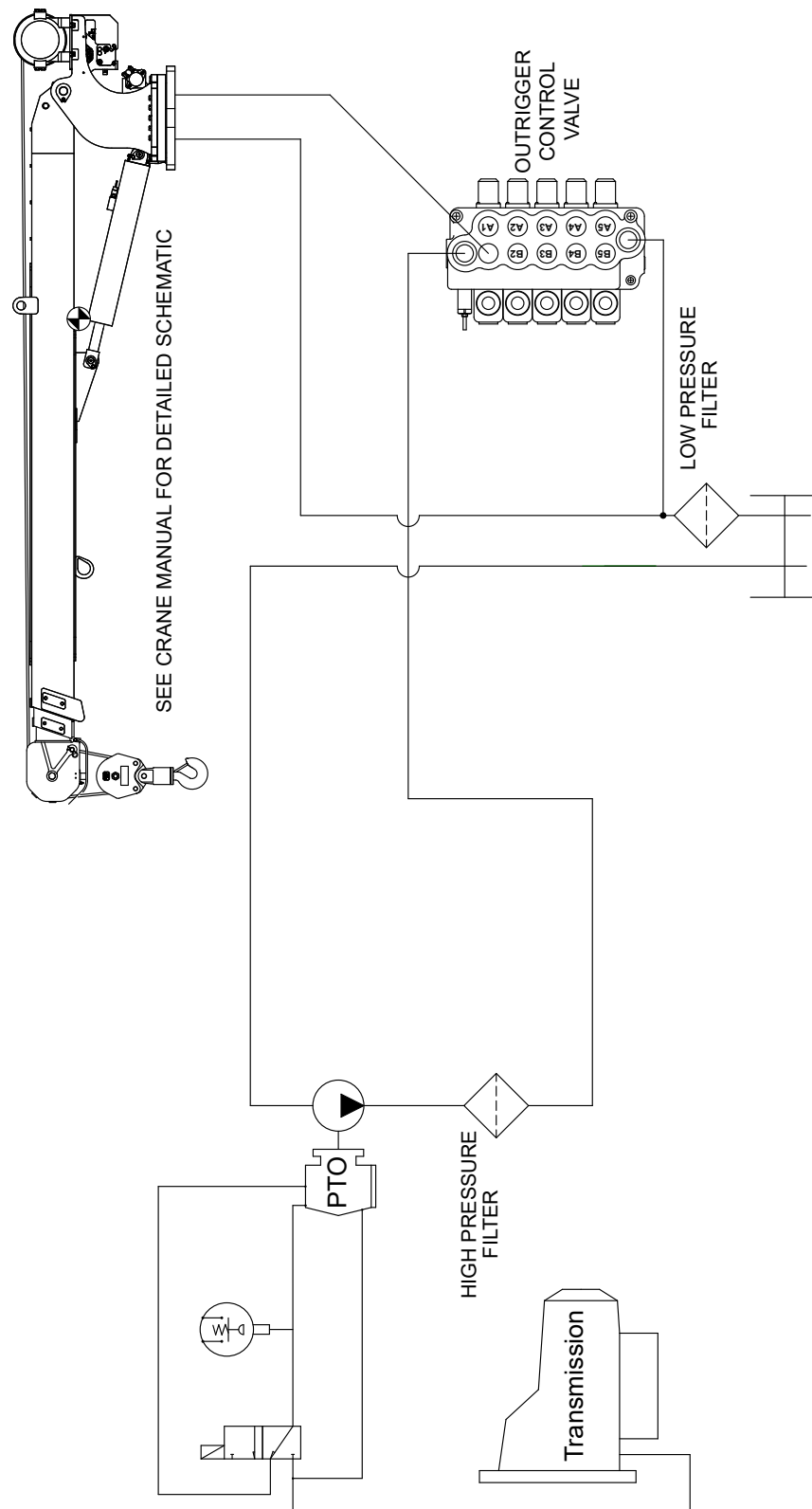
# Installation

Each crane arrives with a shipping tote that contains the following items:

Please check to make sure the above items have been supplied with your crane. If any items are missing, please notify your dealer, or contact Auto Crane.

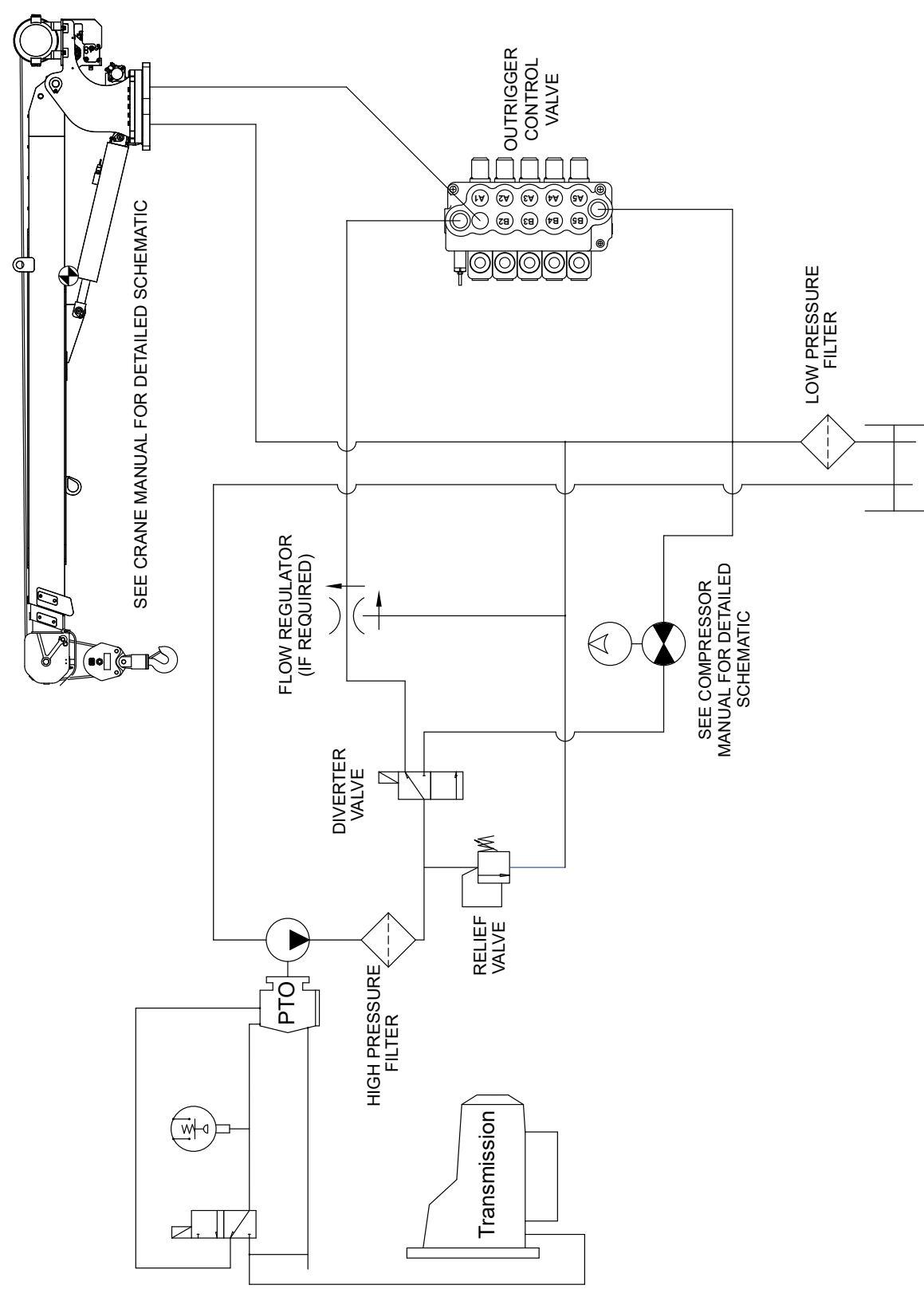
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	8	015104000	7/8-14 X 5 HH GR 8
2	8	022200000	WASHER SP LK 7/8
3	8	018900000	NUT HX 7/8 NFCP GR8
4	1	480689000	FUSE 15 AMP TIME-DELAY
5	1	480688000	FUSE HOLDER IN-LINE WATERPROOF
6	120	800596000	WIRE 16G 600V 1C YEL
7	6	634401000	TIE CABLE-MEDIUM
8	6	750738000	STICK-ON, CABLE TIE MOUNT
9	5	320357000	TERMINAL NON-INSS/O W/L
10	1	340638000	CONDUCTOR POWER
11	1	320355000	RELAY DROP OUT
12	1	320363000	PLUG TERMINAL CONNECTOR
13	1	990800014	MANUAL, HC-14, NEXSTAR
14	1	470103030	DECAL LOAD CHART, HC-14, NEXSTAR
15	1	715064001	DECAL, BOOM STOW, CALIFORNIA
16	1	479824002	DECAL, STABILITY CHART
17	1	479824003	DECAL, STABILITY CHART, CUSTOM ZONE PERCENTAGES
18	1	320988009	KIT, ALIGNMENT DECAL LOCATION
19	1	715321032	SHIPPING TOTE, 15 GAL, BLACK / RACER RED
20	1	470025000	TRAVELING BLOCK ASSEMBLY
21	1	366823400	REMOTE, NEXSTAR
22	1	366823401	DOCKING STATION, REMOTE
23	1	366823406	BATTERY PACK, AA ALKALINE (X3), NEXSTAR
24	1	366823427	CABLE, TETHER, 10 M, NEXSTAR

## General Hydraulic Schematic

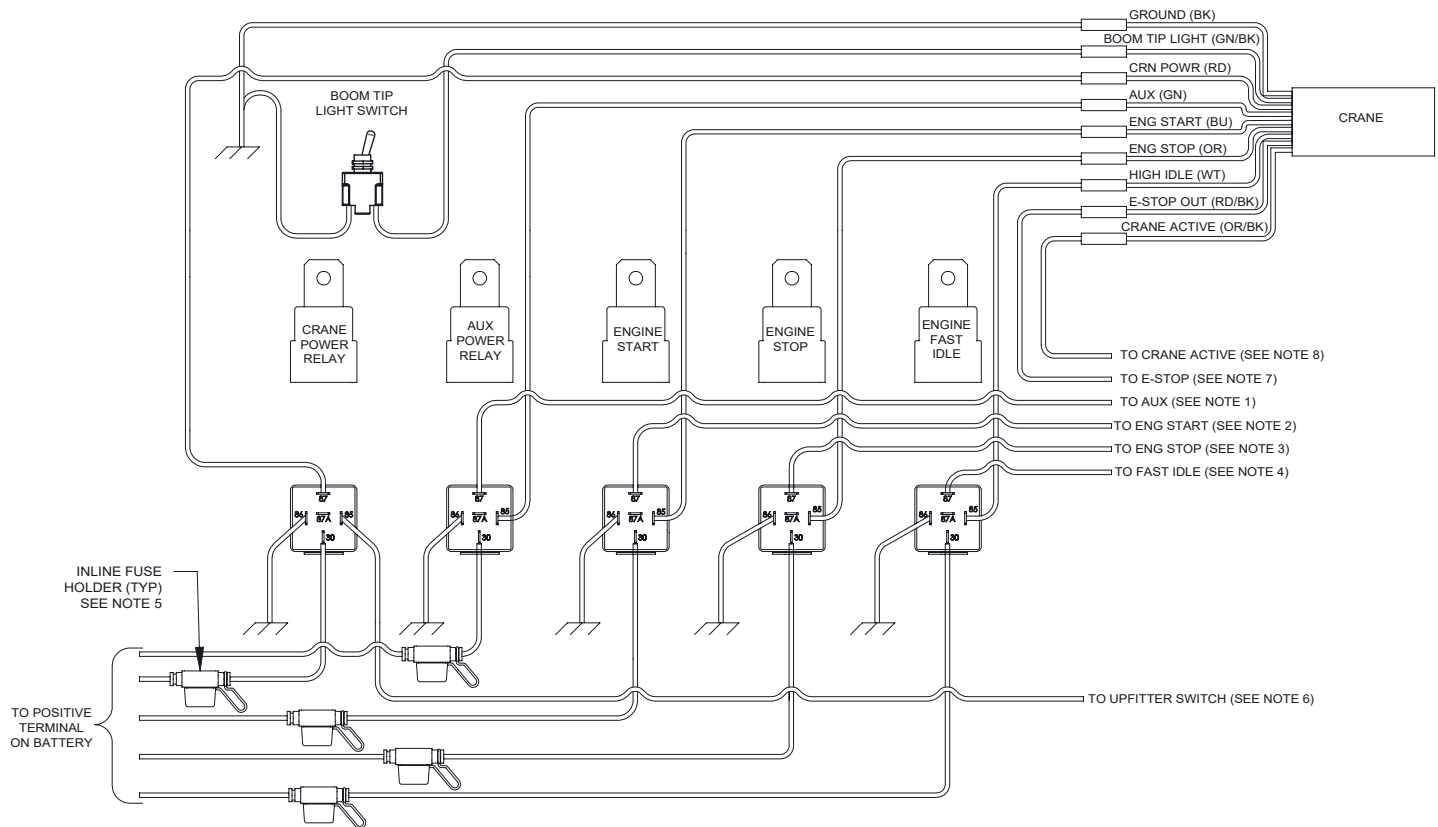


# Installation

## General Hydraulic Schematic With Diverter Valve



## General electrical hookup



### Notes:

1. If using compressor, attach to switched power wire.
2. Attach to chassis wiring for remote engine start. Reference respective chassis' body builder's handbook for location and wiring requirements.
3. Attach to chassis wiring for remote engine stop. Reference respective chassis' body builder's handbook for location and wiring requirements.
4. Attach to chassis wiring for high idle. Reference respective chassis' body builder handbook for location and wiring requirements. Some chassis high idle when PTO is activated.
5. Can use fuse block in place of inline fuses.
6. Upfitter switch must be connected to constant 12 VDC+. Cannot be connected to ignition power, must be battery power (always hot) only.
7. E-Stop wire provides 12 VDC+ when emergency stop on remote is activated. If E-stop out is not used, ensure that the wire end is sealed and/or away from anything it can ground to if the emergency stop is activated.
8. Crane Active wire provides 12 VDC+ when dump valve on crane is activated during any hydraulic function. If Crane Active is not used, ensure that the wire end is sealed and/or away from anything it can ground to if the dump valve is activated.

# Installation

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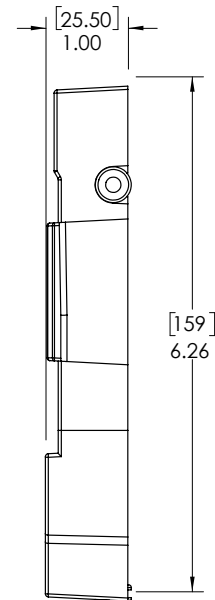
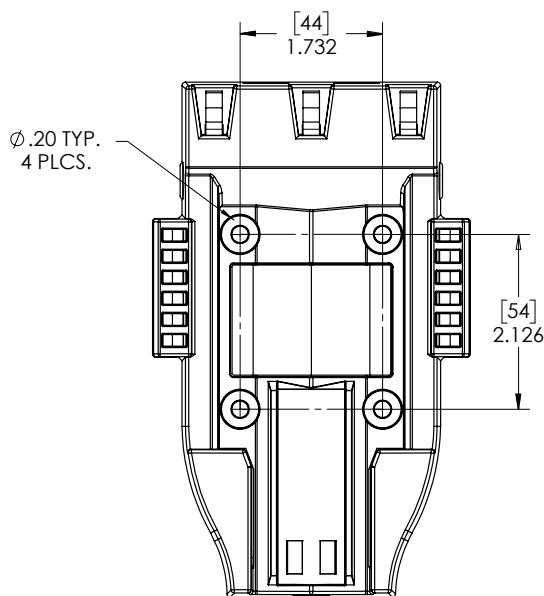
Failure to correctly plumb and wire crane can cause inadvertent operation and damage to crane and/or personnel.

9. Once crane and plumbing are installed on the truck, fill the reservoir to top of sight glass anti-wear hydraulic fluid compatible with Buna-N seals or equivalent.
10. Before operating crane, connect together the pressure and return hoses going to base of crane and engage PTO with engine running, allowing oil to circulate for 15 to 20 minutes. This will flush any contaminants from the system back to the return line filter.
11. Disengage PTO and stop engine.
12. Connect Operate all cylinders to full extension and retraction a minimum of six times, to bleed air from system.
13. Return all cylinders to the stored position and disengage PTO.
14. Refill reservoir to top sight glass.
15. To ensure proper flow is being delivered, install an in-line flow meter between the crane and the reservoir in the return hose.
16. Ensure the Owner's Manual is delivered to the customer.
17. For additional help, call Auto Crane Technical Service at 1-800-777-2760

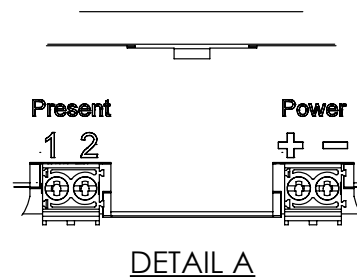
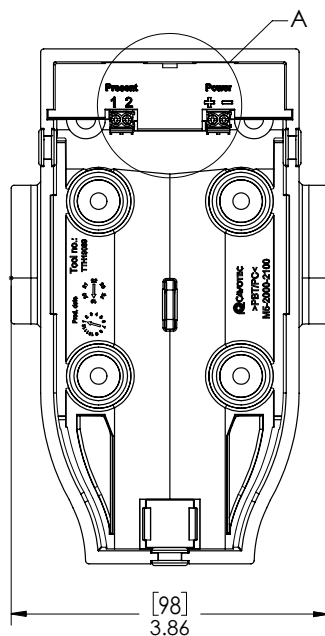
**IMPORTANT:** Follow all federal laws pertaining to final stage manufacturers and crane stability requirements. Reference the Safety Tips and Precautions section for specifics.



## Docking Station



DIMENSIONS FOR REFERENCE



To wire the docking station, use an unswitched and fused 12 VDC+ power source to ensure remote charging when the vehicle is off. Connect this power supply to the "Power +" terminal on the dock and ground the "Power -" terminal to the vehicle. Terminal 1 and Terminal 2 will be equal when the remote is not in the docking station. Terminal 2 is used only as a signal and should not be used with any type of load.

Auto Crane offers a cradle kit, P/N 366823460, that includes a chime that indicates that the remote has not been returned to its cradle when not in use.

# Installation

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## System Relief Valve Setting Instructions

### When utilizing outrigger control valves provided by Auto Crane:

Auto Crane hydraulic powered outriggers utilize a control valve which contains an integral hydraulic relief valve that is preset at the factory. This preset is NOT the final setting and MUST be adjusted to account for hydraulic system backpressure once the installation is complete. The adjustment is straight forward and requires basic hand tools, a thermometer or other means to measure hydraulic oil temperature, a hydraulic pressure gauge with a minimum rating of 5,000 PSI, and hydraulic fittings necessary to install the gauge in-line with the incoming pressure line to the outrigger control valve body.

To make final adjustments to the outrigger relief valve:

1. The outrigger hydraulic relief valve contains should be adjusted 200 PSI above the crane hydraulic relief valve. Refer to the General Specifications section for the crane pressure requirement.
2. Install the hydraulic pressure gauge in-line with the incoming pressure line to the outrigger control valve body.
3. With all personnel clear of the vehicle, start the engine and engage the vehicle PTO. Let the hydraulic oil warm until it reaches 100°F.
4. While watching the hydraulic pressure gauge, activate a hydraulic outrigger function to deadhead the hydraulic system. Read the gauge value quickly and do not hold the function in the deadhead position.
5. Using the hand tools, back off the lock nut on the hydraulic relief valve and make small rotation adjustments (1/2 turn) to the relief valve stem.
6. Repeat the Step 4 to check if this adjustment meets the system requirements. If not, then repeat Step 5 and Step 4 until correct.
7. Tighten the lock nut on the hydraulic relief valve.
8. Remove the hydraulic pressure gauge and fittings and re-attach the pressure supply line to the hydraulic valve body.

### When not utilizing outrigger control valves provided by Auto Crane:

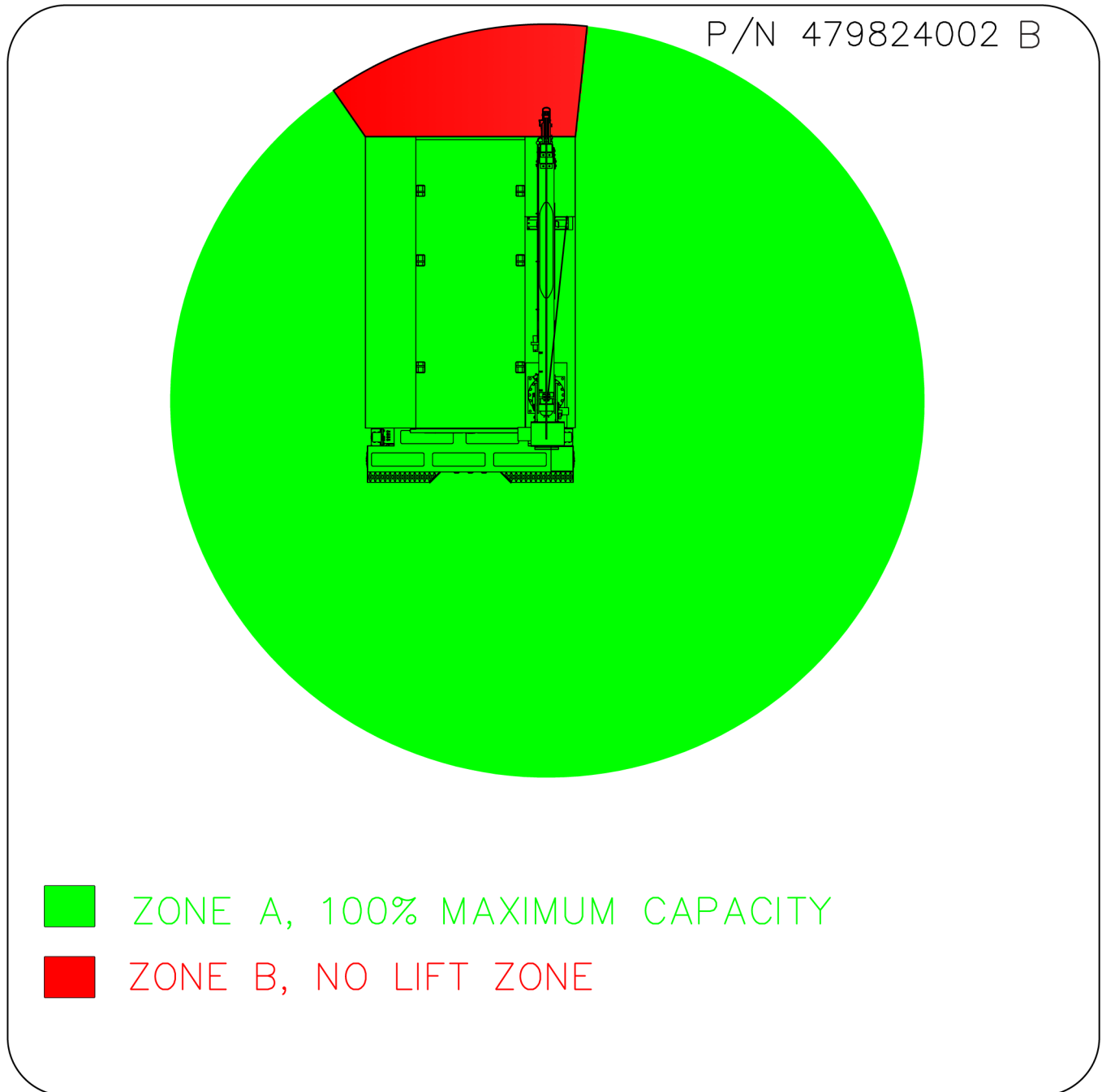
Ensure that the relief valve used is set to between 50-200 PSI higher than the crane pressure requirements. Reference the General Specifications section for crane flow and pressure requirements.

Under no circumstances should this relief valve setting exceed any of the hydraulic system component's ratings or limitations as component damage or personal injury may result.

## Stability Chart Installation

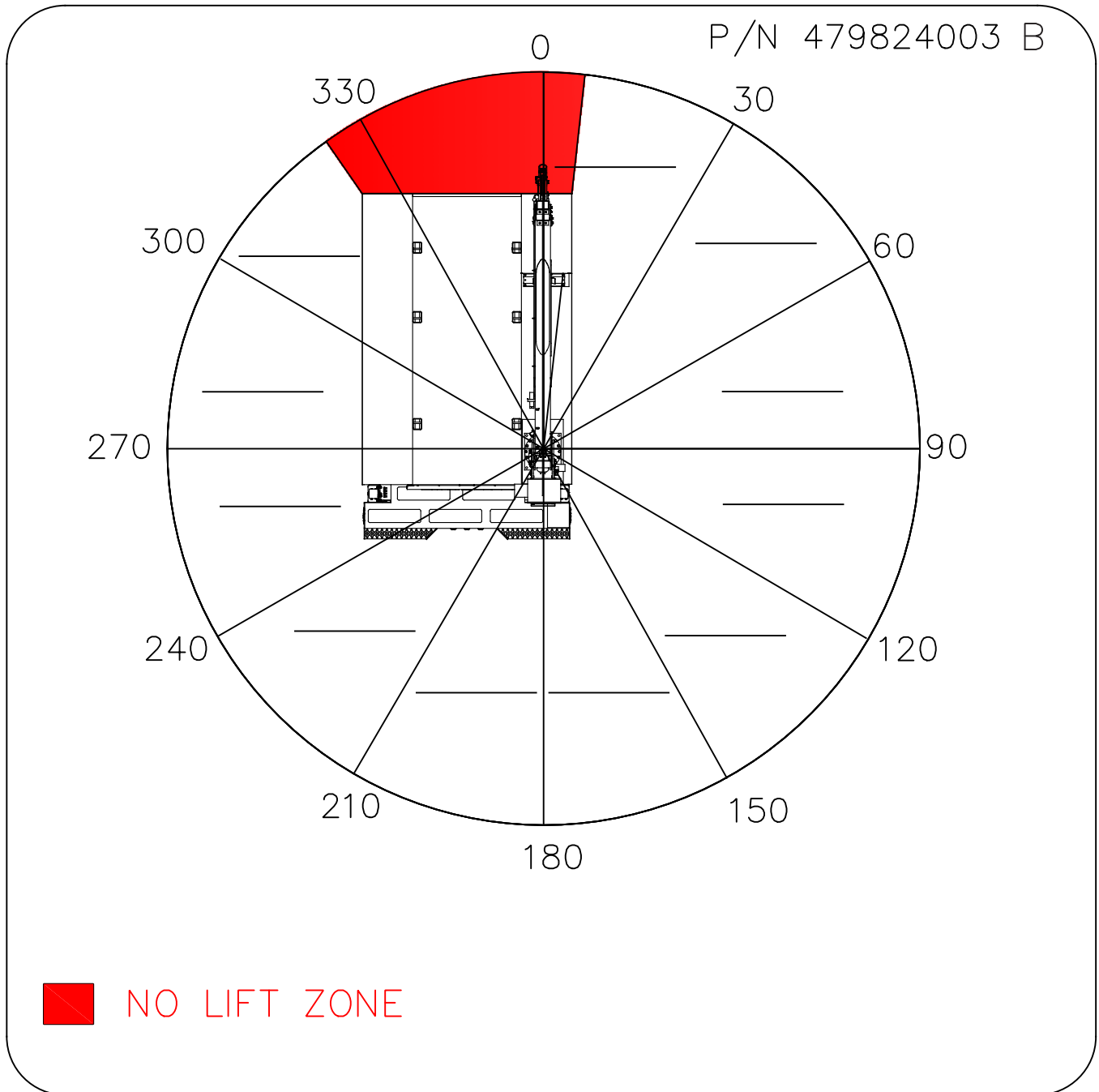
There is a stability chart included in the ship kit. This decal is typically installed on the inside of the door of the crane box. This decal is to alert the user of the available crane capacities around the vehicle.

479824002 decal will be installed on an Auto Crane body that was outfitted with an Auto Crane crane and Auto Crane outriggers. Auto Crane has designed the body, crane and outrigger to have stability based on the chart below:



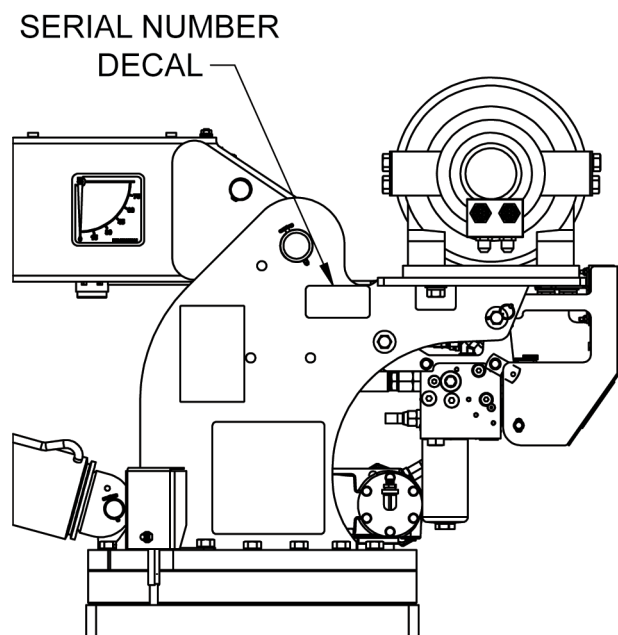
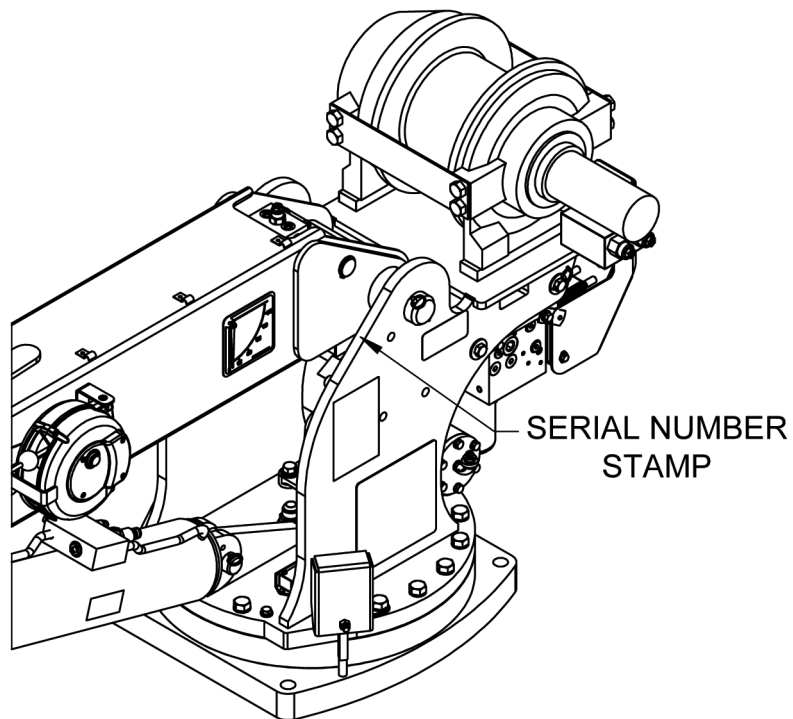
# Installation

479824003 decal will be installed on an Auto Crane body that was not outfitted with an Auto Crane crane and Auto Crane outriggers. The stability chart provides lines to write in the tested stability percentage at each section below:



## Large Crane Serial Number Location

The serial number is stamped into the left top side plate of the pedestal as well as the decal on left side plate as shown below.



# Installation

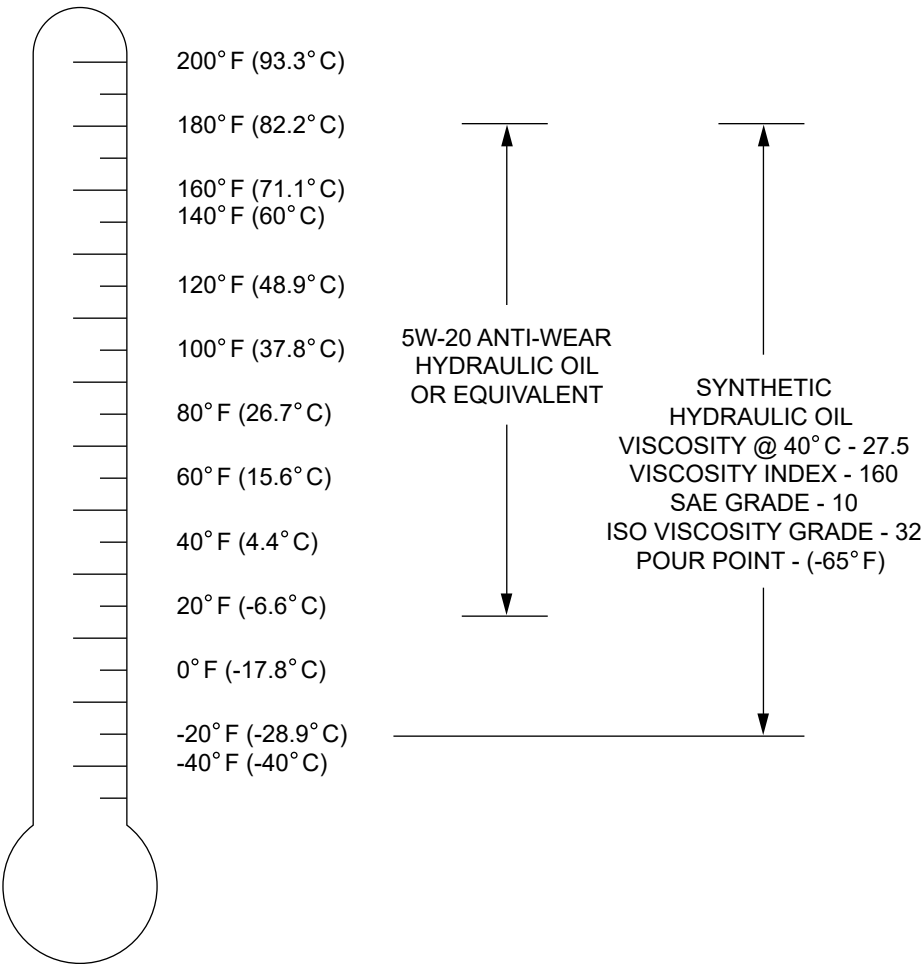
## Recommended Operating Temperature

- 1. In applications where low oil temperatures may exist (below -20° F), an external heating system may be required.
- 2. A symptom of excessively low oil temperatures is hydraulic pump/PTO operation but no fluid flow from tank.

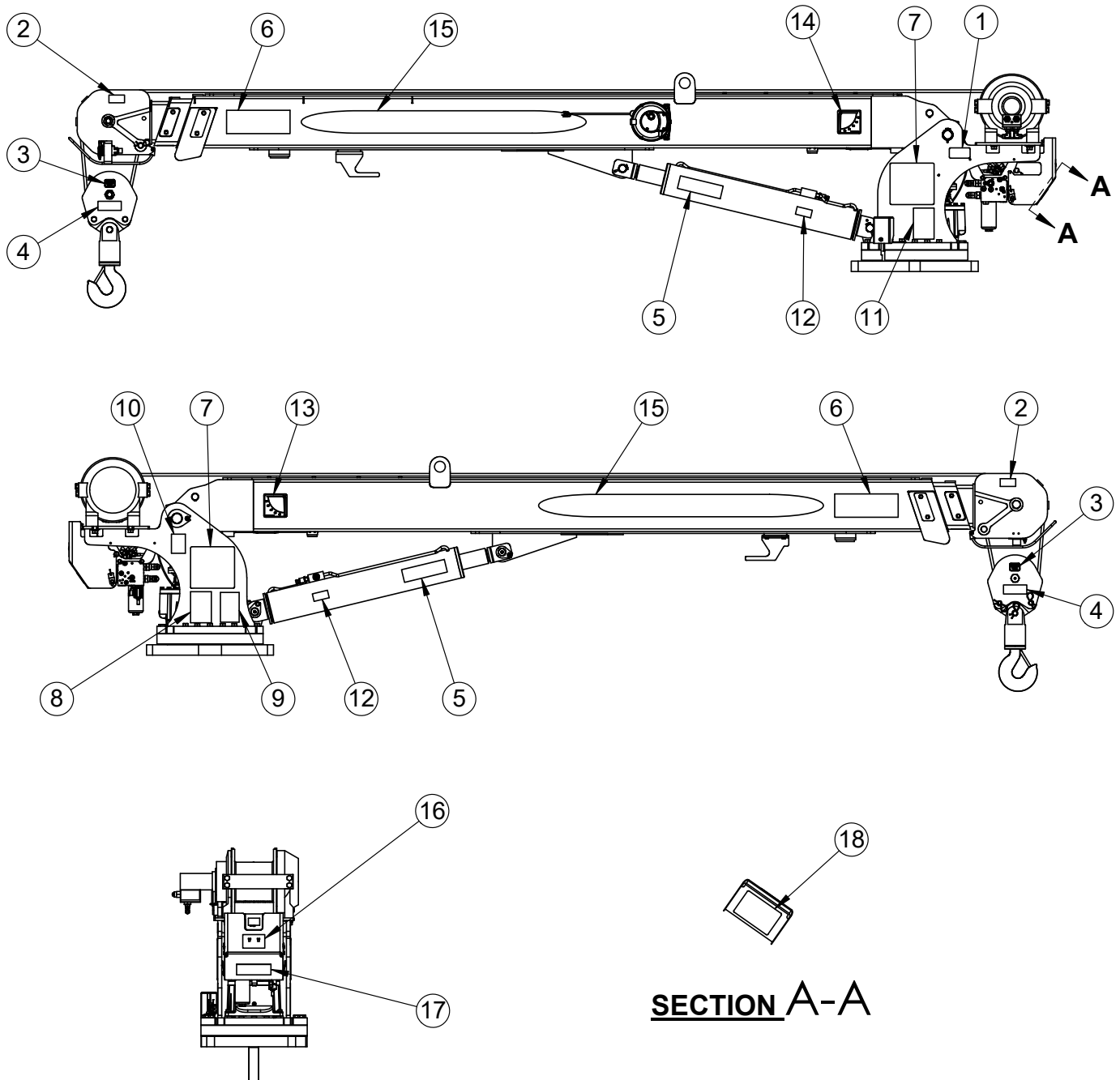


Hydraulic reservoir oil temperatures must not exceed 180° F or damage to crane may occur. This may affect crane warranty.

### OIL TEMPERATURE



# Decal Layout - P/N 470103029

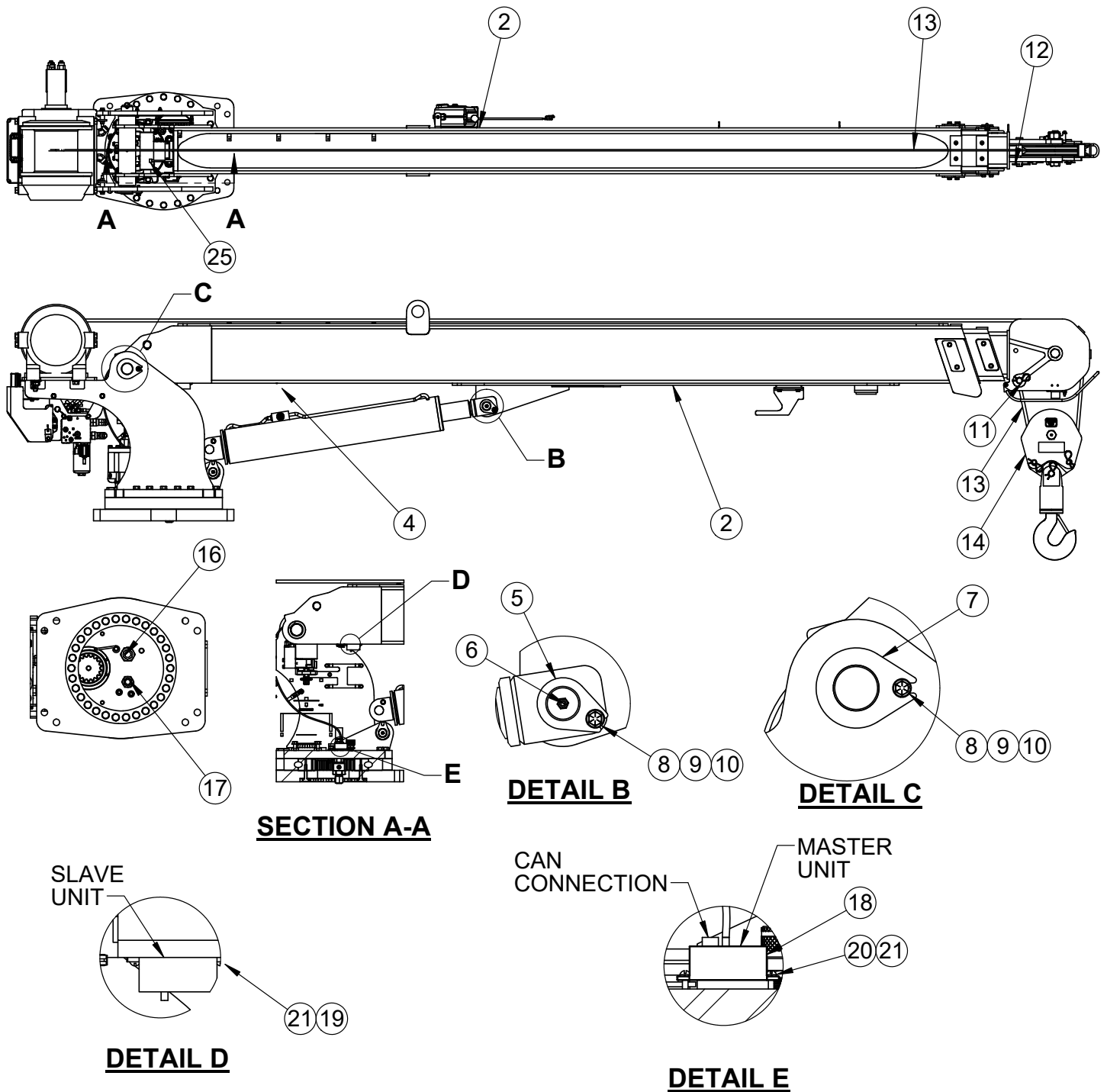


# Decal Layout - P/N 470103029

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	330622000	DECAL, SERIAL NO.
2	2	040517000	DECAL STAY CLEAR OF BOOM
3	2	470044000	DECAL MAX BLOCK LOAD
4	2	040518000	DECAL STAY CLEAR OF LOAD
5	2	040519000	DECAL DANGER SCISSOR POINT
6	2	040529000	DECAL DANGER "ELECTROCUTION HAZARD" POWER LINE
7	2	470103030	DECAL LOAD CHART, HC-14, NEXSTAR
8	1	040580000	DECAL TRAINED OPERATOR
9	1	040579000	DECAL OPERATION INSTRUCTIONS
10	1	040632000	DECAL WARNING - OVERLOAD
11	1	460169000	DECAL WARNING, REMOTE CONTROL
12	2	040587000	DECAL WARNING LOAD SENSOR
13	1	320318000	DECAL ANGLE INDICATOR CS
14	1	320318001	DECAL ANGLE INDICATOR SS
15	2	470103022	DECAL, BOOM, HC-14, NEXSTAR
16	1	040824000	DECAL, AMERICAN FLAG, MADE IN THE U.S.A.
17	1	360034000	DECAL AUTO CRANE LOGO
18	1	366823302	DECAL, MAN OR PROCEDURES, GS HYD, LRG H-MODS, PUSH BUTTON



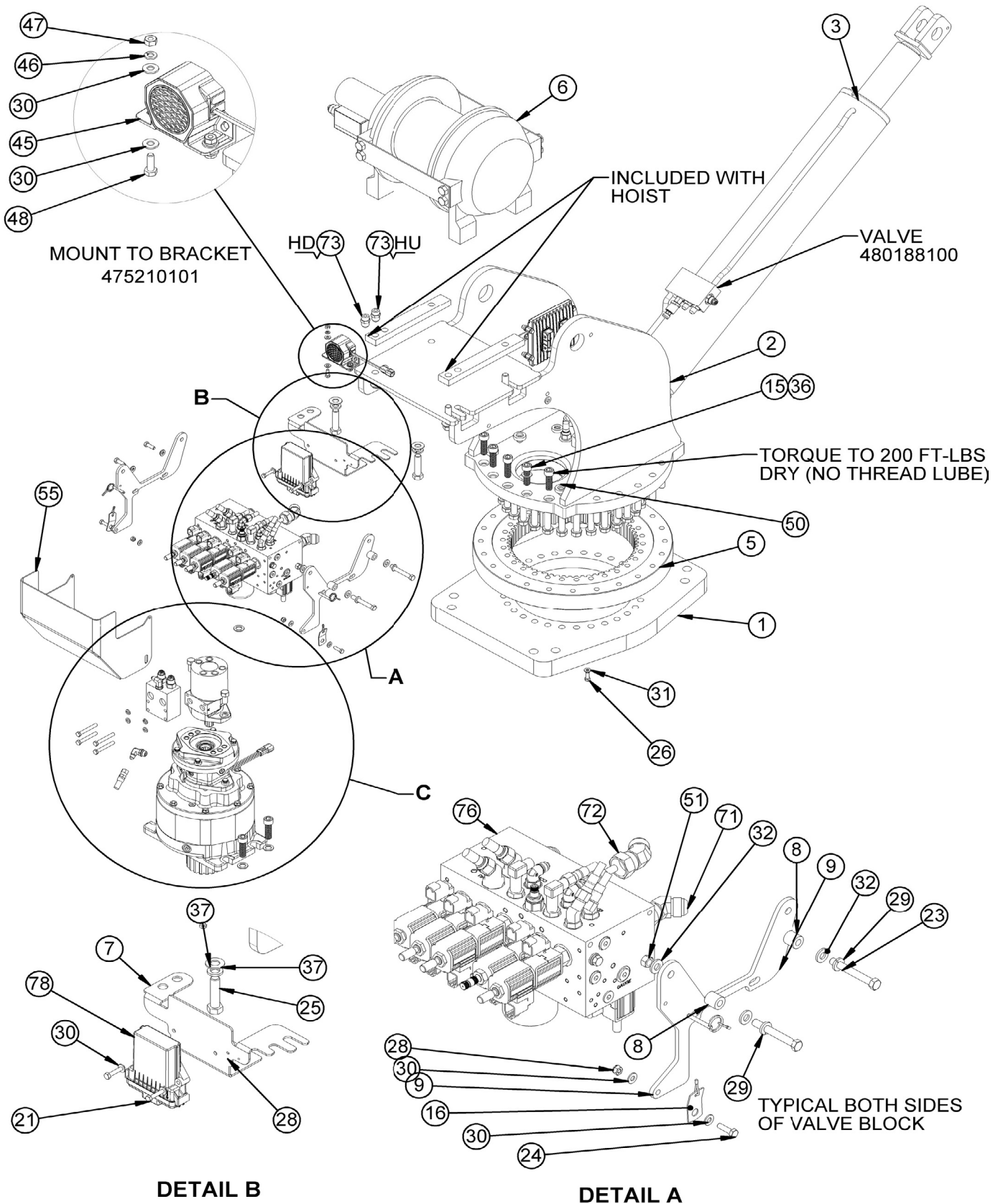
# General Assembly - P/N 470103006



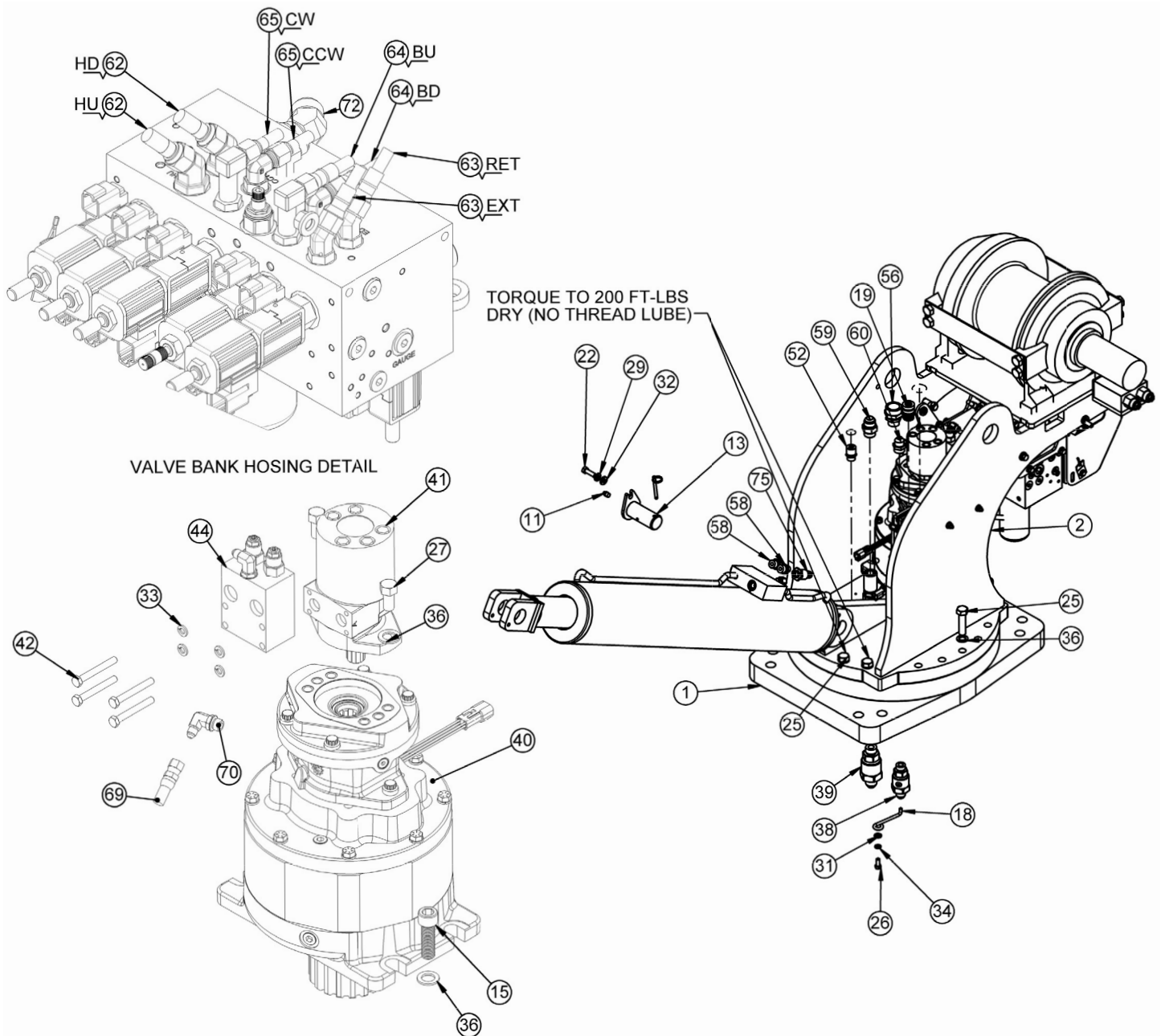
# General Assembly - P/N 470103006

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	470103204	PEDESTAL ASSEMBLY, HC-14, NEXSTAR
2	1	470050000	BOOM ASSEMBLY, HC-14
3	1	002902000	SCREW SOC HD 1/4UNC X 1/2 GR8
4	1	366823236	LIGHT, LED (RED, GREEN, YELLOW)
5	1	470077000	PIN, CYLINDER 1.5 OD
6	1	239300000	ZERK, GREASE
7	1	470032000	PIN WLDMNT, BOOM PIVOT, 14005
8	2	320976000	WASHER, FLAT, 3/8 SAE HARDENED
9	2	021100000	WASHER SP LK 3/8
10	2	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
11	1	470076000	PIN, 1 DIA 4-11/16 LG
12	1	360124000	PIN HITCH
13	1	470017000	WIRE ROPE ASS'Y 1/2
14	1	470025000	TRAVELING BLOCK ASSEMBLY
15	2	360677000	PIN, 1/4 COTTERLESS RING
16	1	750419000	CAP, 12 JIC
17	1	367238000	CAP, 10 JIC
18	1	366823254	SENSOR, TRI-AXIS
19	2	015500000	NUT HX #8-32UNC CP
20	2	019700000	WASHER SP LK #8
21	4	001302000	SCREW RD HD #8-32UNC X 1/2 LG
22	1	470103031	SHIP KIT, HC-14, NEXSTAR IV
23	1	470103029	DECAL LAYOUT, HC-14, NEXSTAR IV
24	1	330622000	DECAL, SERIAL NO.
25	1	663300001	CABLE TIE, 18"

# Pedestal Assembly - P/N 470103204

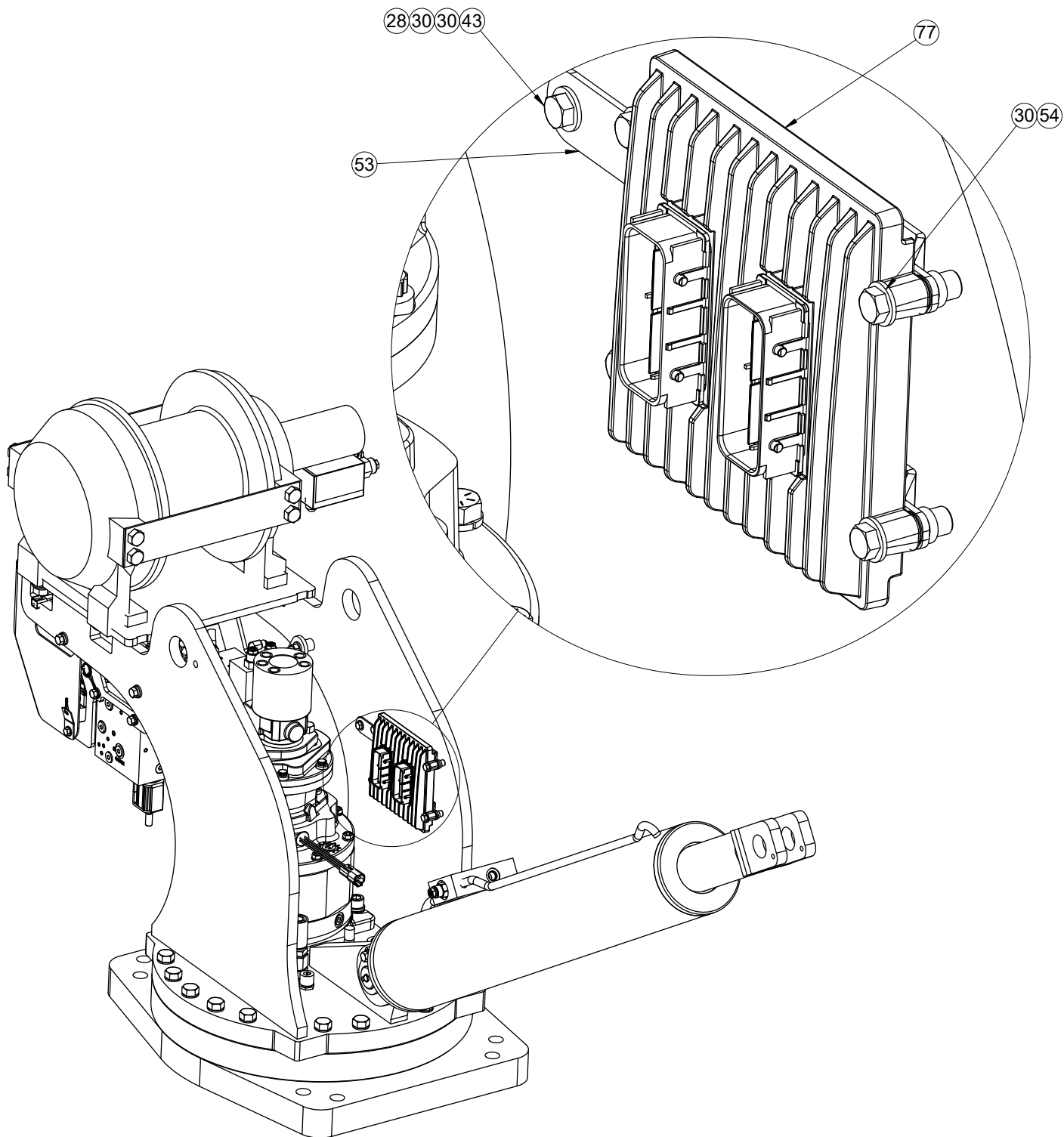


# Pedestal Assembly - P/N 470103204



# Pedestal Assembly - P/N 470103204

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# Pedestal Assembly - P/N 470103204

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	470033006	PLATE, BASE, HC-12/14 NEXSTAR IV
2	1	475210001	WELDMENT, PEDESTAL, HC-12,14
3	1	470016000	CYLINDER, LIFT
4	1	470005000	ECCENTRIC RING, 14005
5	1	470001000	BEARING, ROTATION
6	1	123437	WINCH - RPH 7000 W/RELIEF VALVE
7	1	475210101	BRACKET, BASE STATION MOUNT, HC-12 NEXSTAR IV
8	4	470102211	SPACER, 3/4 OD X 3/8 ID 3/4 LG
9	2	475210102	BRACKET, VALVE MTG, HC-12/14 NEXSTAR IV
10	1	470024000	BEARING, SPHERICAL 1-1/2"PIN
11	1	239300000	ZERK, GREASE
12	1	360677000	PIN, 1/4 COTTERLESS RING
13	1	470077000	PIN, CYLINDER 1.5 OD
14	1	475210201	TAG, ID, HC-12/14 (85K)
15	9	470046000	SHCS 5/8-11 X 2.0L, ZINC PLTD
16	2	366823240	PIN, 3/16 W/LANYARD
17	1	470006000	SEAL, 6.75OD, ROTATION BOX
18	1	360207000	RETAINER ECCENTRIC RING
19	1	366698011	CORD GRIP, .38"-.50" GRIP, 3/4" HUB, F3
20	4	007811000	SCREW HX HD 5/16-18UNC X 1 LG GR5
21	2	005804000	SCREW HX HD 1/4-20UNC X 1-1/2 LG
22	1	008702000	SCREW HX HD 3/8-16UNC X 1 1/4 LG GR5
23	4	404229010	SCR HX HD 3/8-16UNC X 3 1/2LG, ZINC PL, GR 5
24	2	005604000	SCREW HX HD 1/4-20UNC X 1 LG
25	50	366393000	SCREW HX HD 5/8-11UNC X 2 1/2 LG GR8
26	1	007807000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
27	2	011508000	SCW HX 1/2 NC X 1
28	6	016300000	NUT HX NYLK 1/4-20UNC
29	5	021100000	WASHER SP LK 3/8
30	18	020400000	WASHER FL SAE 1/4
31	5	020901000	WASHER FL 5/16
32	9	320976000	WASHER, FLAT, 3/8 SAE HARDENED
33	8	020600000	WASHER 5/16 LOCK SS
34	1	020601000	WASHER SP LK 5/16

# Pedestal Assembly - P/N 470103204

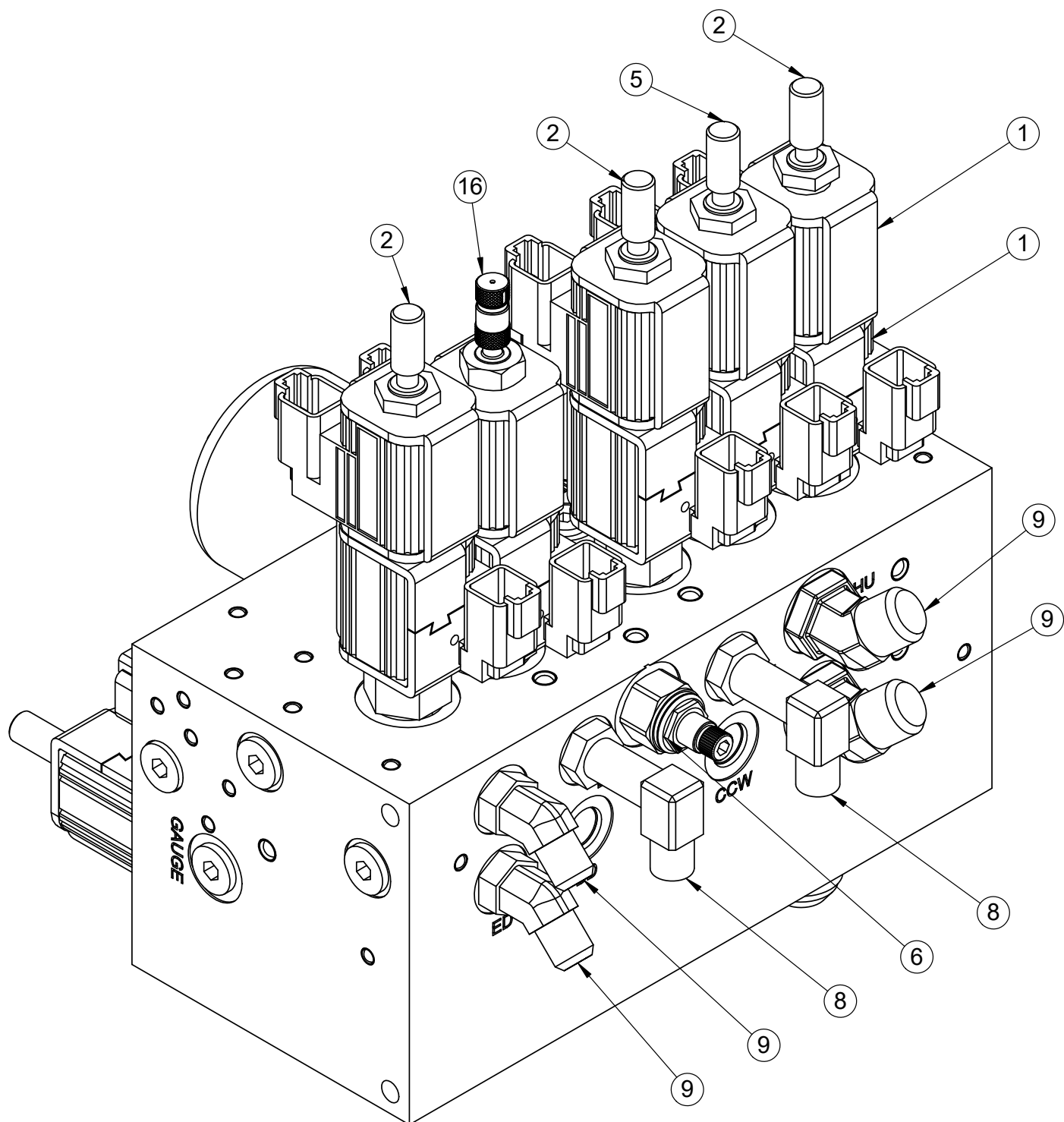
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
35	6	407314000	WASHER FL 5/8 X 1 5/16 OD HARDENED
36	54	023902000	WASHER FL 5/8 HARDENED
37	10	023800000	WASHER SP LK 5/8
38	1	366358000	FITTING, -10 SAE / -10 JIC, SWIVEL, STR
39	1	460086000	FITTING, -12 SAE / -12 JIC, SWIVEL, STR
40	1	470003121	GEARBOX, ROTATION DRIVE 19.54:1, WITH ROTARY ENCODER
41	1	475210400	MOTOR-HYDRAULIC
42	4	414159000	CAPSCREW-5/16-18NC X 2.50 LG HX HD Z/P NYLON PATCH
43	2	005800000	SCREW HX HD 1/4-20UNC X 1-1/2 LG
44	1	475210300	VALVE-MOTOR CONTROL RPH 12000/15000
45	1	366823223	KIT, ALARM, CONSTANT TONE, W/ DEUTSCH PLUG
46	2	020200000	WASHER SP LK 1/4
47	2	015900000	NUT HX 1/4-20UNC SS
48	2	005500000	SCREW HX HD 1/4-20UNC X 3/4 LG
49	1	366823439	HARNESS, NEXSTAR, LARGE H CRANES
50	4	475210110	GEARBOX BOSS
51	4	330372003	NUT, 3/8-16, ZINC YELLOW
52	1	642918000	CORD CONNECTOR
53	1	366823454	ASSEMBLY, BRACKET CONT W/O ALARM, NEXSTAR, HC-12/14
54	4	006200000	SCREW HX HD 1/4-20UNC X 1 1/4 LG
55	1	366823028	COVER, VALVE
56	1	370433000	CORD CONNECTOR HUBBLE F-3
57	1	475210600	KIT, HOSE, HC-12/HC-14
58	2	202756000	FITTING 6-8 STRAIGHT
59	1	750420000	FITTING, STR 12 SAE ORB - 12 JIC
60	1	490199000	FITTING STR 10-SAE/10-JIC
61	1	369611000	ADAPTER, STR -6 ORM/ -4 ORF
62	2	480203000	HOSE ASSY 8 STR X 24.75
63	2	812203024	HOSE ASSY 6 JICF STR
64	2	812203038	HOSE ASSY 6 STR
65	2	480205000	HOSE ASSY (ROTATION)
66	1	812503027	HOSE ASSY, -12 HOSE, -12JICF/-12JICF, 23"

# Pedestal Assembly - P/N 470103204

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
67	1	812403022	HOSE ASSY 10 JIC STR
68	47"	374086000	NYLON HOSE SLEEVE, 1.81" ID
69	1	812003012	HOSE ASSY, -4 JICF/ -4 JICF -4 HOSE X 12"LG
70	1	369127000	FITTING 90 4-SAE/4-JIC
71	1	750476000	ELL 45 DEG -12 JIC SWIVEL
72	1	466208000	ELL 45 -10 JICM/-10 JIC SWIVEL
73	2	770055000	FITTING 8 SAE/8 JIC STRAIGHT
74	1	366823405	KIT, ELEC/HYD NEXSTAR, 9 GPM AND ABOVE
75	1	366823409	TRANSDUCER, PRESSURE, 0-4000 PSI
76	1	480989251	VALVE BANK, 15 GPM W/FILTER SENSOR
77	1	366823402	CONTROLLER, NEXSTAR
78	1	366823403	BASE STATION, NEXSTAR



# Hydraulic Valve Bank - P/N 480989251

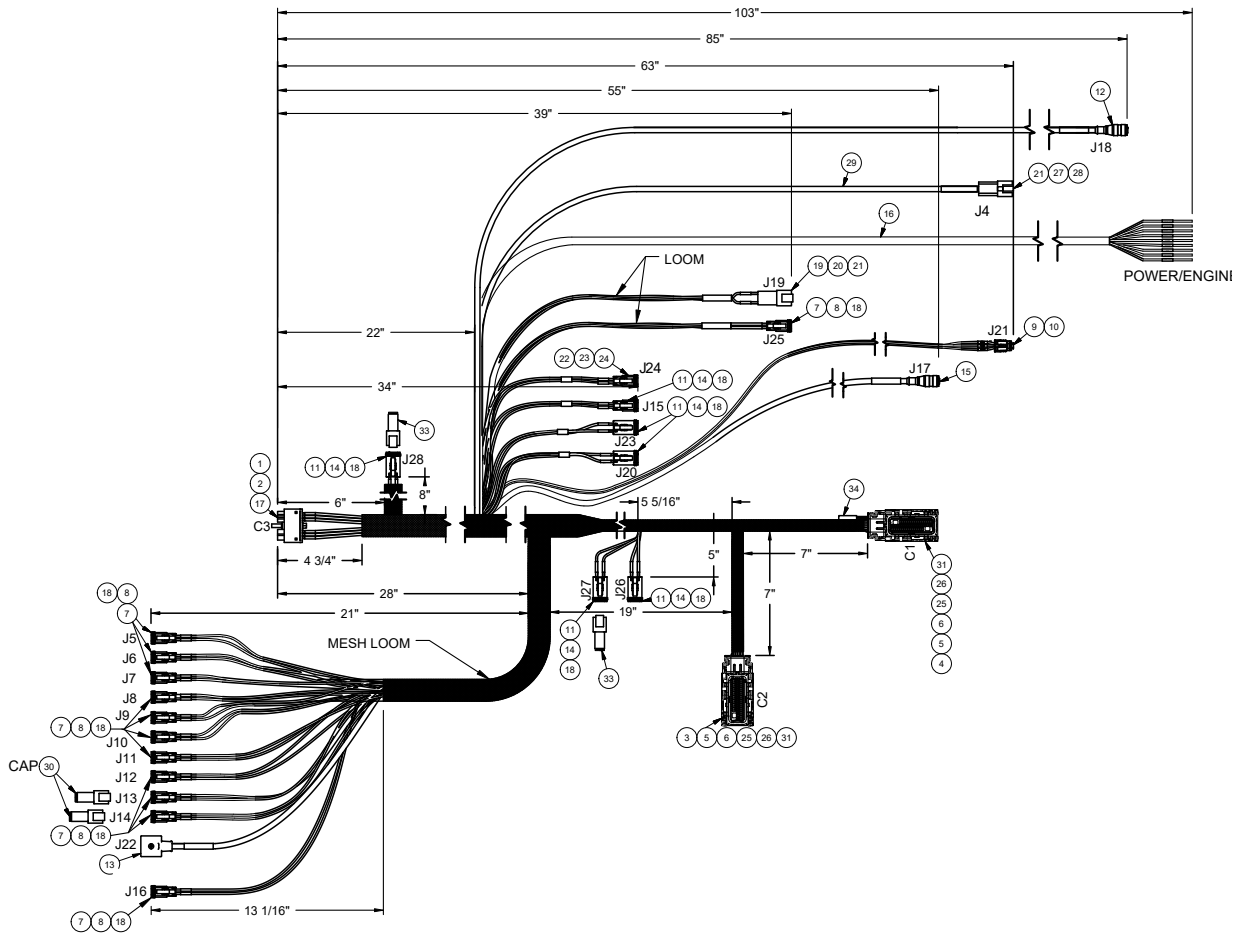


# Hydraulic Valve Bank - P/N 480989251

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	11	366823901	COIL, 5/8" DIA 12VDC DEUTSCH
2	3	366823902	CARTRIDGE, SIZE 4W 3P CLSD CTR
3	1	366823906	VALVE, LOGIC SPOOL TYPE, 218 PSI
4	1	366823960	CARTRIDGE, 2-WAY UNLOADER, EXTENDED MANUAL OVERRIDE
5	1	366823903	CARTRIDGE, SIZE 4W 3P FLOAT CTR
6	1	366823905	VALVE, RELIEF DIRECT-ACTING (2750PSI)
9	2	480195000	FITTING 45 6-SAE/6-JIC
8	2	330645000	FITTING 90 6-SAE/6-JIC LONG
9	2	374017000	FITTING 45 8-SAE/8-JIC
10	1	750420000	FITTING, STR 12 SAE ORB - 12 JIC
11	1	490199000	FITTING STR 10-SAE/10-JIC
12	1	366823919	145 BYPASS CHECK
13	1	366823918	THERMAL DIRT ALARM
14	1	366823917	5 MICRON, 30 GPM FILTER
15	1	366823916	BOWL, FILTER, LONG
16	1	366823921	CARTRIDGE, SIZE 10 4WAY 3 POS CLOSED CENTER - 6GPM
17	2	241175000	FITTING 90 6 SAE/6 JIC

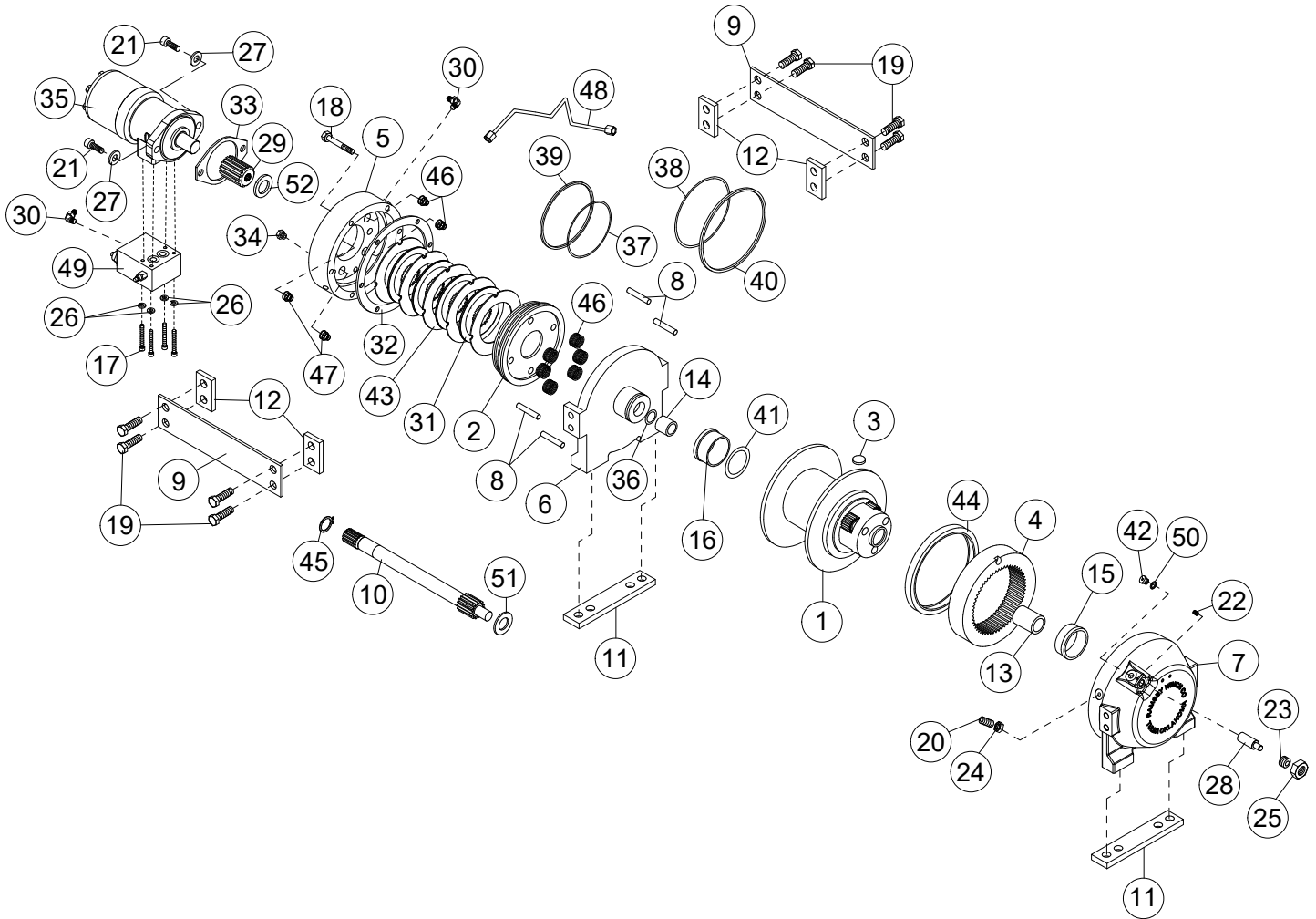
# Wiring Harness - P/N 366823439



CONNECTOR ID			
CONNECTOR	DESCRIPTION	CONNECTOR	DESCRIPTION
C1	MC43 CONNECTOR C1	J15	ANTI-2 BLOCK
C2	MC43 CONNECTOR C2	J16	DUMP VALVE
C3	BASE STATION	J17	BOOM ANGLE SENSOR
J4	TELEMATICS	J18	PENDANT CONNECTION
J5	BOOM DOWN	J19	ALARM LIGHT
J6	BOOM UP	J20	ADDRESS TAG
J7	SWING CW	J21	BOOM PT
J8	SWING CCW	J22	DIRTY FILTER
J9	BOOM RETRACT	J23	SWING LIMIT SWITCHES
J10	BOOM EXTEND	J24	STABILITY INPUT
J11	HOIST A DOWN	J25	HORN
J12	HOIST A UP	J26	ROTARY SENSOR
J13	HOIST B DOWN	J27	OIL TEMPERATURE SENSOR
J14	HOIST B UP	J28	G11 MODEM

# Hoist Assembly - P/N 123437

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# Hoist Assembly - P/N 123437

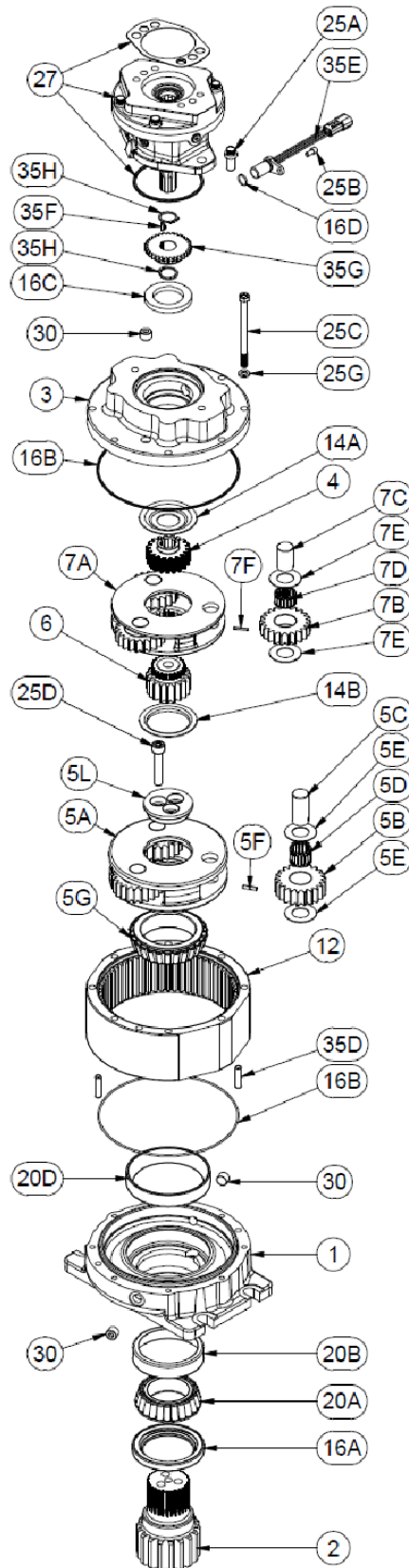
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	234256	DRUM ASSEMBLY
2	1	306042	BRAKE PISTON
3	1	315004	CABLE ANCHOR
4	1	334256	RING GEAR
5	1	338302	BRAKE HOUSING
6	1	338345	MOTOR END BEARING
7	1	338414	END BEARING, GEAR HOUSING
8	4	346045	PIN-BRAKE, RPH 12, .375 DIA X 2.125 LG
9	2	350720	TIE PLATE
10	1	357179	INPUT SHAFT
11	2	362297	FOOT SPACER
12	4	362296	SPACER-TIE PLATE
13	1	402120	BEARING
14	1	402121	BEARING
15	1	412110	BUSHING-GEAR HOUSING
16	1	412111	BUSHING-MOTOR END
17	4	414088	SCREW HX HD 5/16-18UNC x 2.75 LG, NYLK GR5 Z/P
18	6	414303	SCREW HX HD 3/8-16UNC x 2 1/2 GR5 Z/P
19	8	414658	SCREW HX HD 5/8-11UNC x 1 1/2 LG GR5 Z/P
20	1	414926	SCREW SOC, 3/8-16UNC x 1, NYLON
21	2	414952	SCREW SOC, 1/2-13UNC x 1 1/2 LG Z/P
22	1	416016	SCREW SOC, 1/4-20UNC x 1/4 LG CUP
23	1	416080	SCREW SOC, 5/8-18UNF x 1 LG CUP
24	1	418036	NUT 3/8-16UNC, HX JAM, Z/P
25	1	418088	NUT-JAM 5/8-18UNF HX HD Z/P
26	4	418173	WASHER-5/16 TYPE B, NARROW, Z/P
27	2	418218	WASHER LK 1/2 ID Z/P
28	1	426048	PLUNGER-CLUTCH
29	1	431015	MOTOR COUPLER
30	2	432018	FITTING
31	4	438022	DISC-BRAKE
32	1	442220	GASKET-BRAKE HOUSING
33	1	442223	GASKET-MOTOR FLANGE
34	1	456038	FITTING-VENT
35	1	458121	MOTOR-HYDRAULIC
36	1	462056	O-RING-AS-568-214
37	1	462057	O-RING-AS-568-256
38	1	462058	O-RING-AS-568-259
39	1	462059	BACK-UP RING

# Hoist Assembly - P/N 123437

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ITEM NO.	QTY	PART NUMBER	DESCRIPTION
40	1	462060	BACK-UP RING
41	1	462061	O-RING-AS-568-228, 2.50 O.D.
42	1	472052	PLUG-SAE O-RING
43	5	474111	SEPERATOR PLATE
44	1	486101	SEAL-GEAR HOUSING
45	1	490037	SNAP RING
46	6	494110	SPRING-BRAKE
47	4	494112	SPRING
48	1	509126	TUBE-HYDRAULIC BRAKE RELEASE
49	1	516069	VALVE-MOTOR CONTROL
50	1	518037	THRUST WASHER
51	1	518047	THRUST WASHER-.063 THK x 1.50 OD
52	1	518052	THRUST WASHER-1.37 O.D.

# Rotation Gearbox - P/N 470003121

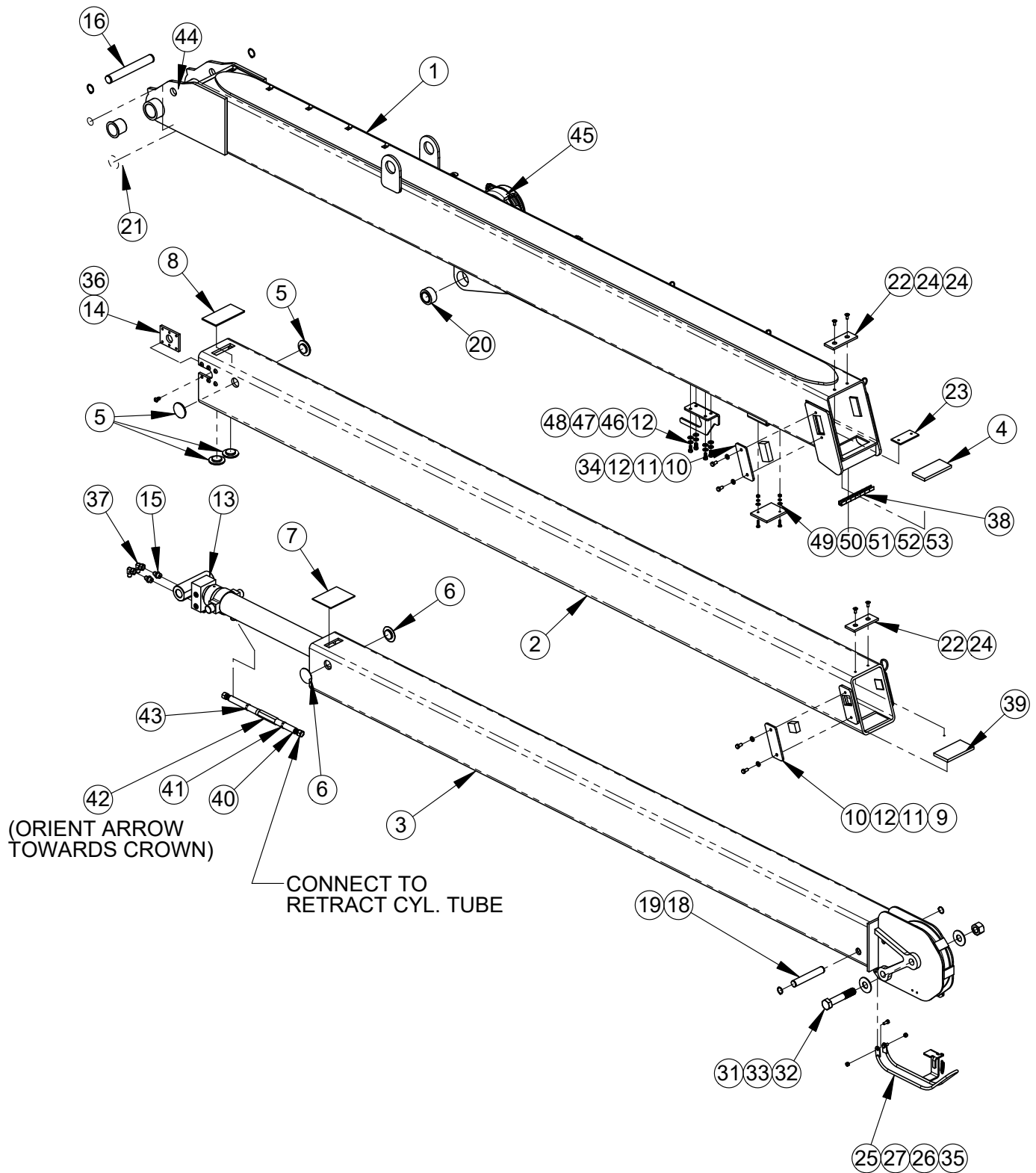


# Rotation Gearbox - P/N 470003121

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	-----	BASE - 65CE
2	1	470003102	OUTPUT SHAFT
3	1	470003103	COVER - SAE 'B' 2-BOLT
4	1	470003104	INPUT GEAR
-	1	470003105	CARRIER ASSEMBLY - SECONDARY
5A	1	-----	PLANET CARRIER SEC.
5B	3	-----	PLANET GEAR
5C	3	-----	PLANET PIN-(SECONDARY)
5D	3	-----	BEARING
5E	6	-----	THRUST WASHER-PLANET
5F	3	-----	ROLL PIN (3/16 DIA X 7/8 LG)
5G	1	-----	BEARING CONE
5L	1	-----	PLATE-BEARING RETAINER (MODEL 100)
6	1	470003119	SUN GEAR
-	1	470003106	CARRIER ASSEMBLY - PRIMARY
7A	1	-----	CARRIER-PRI
7B	3	-----	PLANET GEAR-PRI
7C	3	-----	PLANET PIN(PRI) MODEL 130
7D	3	-----	BEARING
7E	6	-----	THRUST WASHER-PLANET.
7F	3	-----	ROLL PIN (3/16 DIA X 7/8 LG)
12	1	-----	RING GEAR - 65/105
-	-	-----	THRUST WASHERS
14A	1	470003113	FORM WASHER - PRI
14B	1	470003107	THRUST WASHER
-	-	-----	SEALS AND O-RINGS
16A	1	470003108	SEAL
16B	2	470003116	O-RING
16C	1	-----	SEAL
16D	1	-----	O-RING
-	-	-----	OUTPUT SHAFT BEARINGS
20A	1	470003109	BEARING CONE
20B	1	470003109	BEARING CUP
20D	1	-----	BEARING CUP
-	-	-----	HARDWARE
25A	2	470003114	12PT CBORE CS (1/2-13 X 1 GR8)
25B	1	-----	SOCKET HEAD CAP SCREW
25C	8	-----	HHCS
25D	3	470003110	SHCS (1/2-20 X 2-1/2 GR8)
25G	8	-----	LOCKWASHER - 3/8 ZINC PLATED
27	1	-----	90B BRAKE ASSEMBLY
30	3	470003111	PIPE PLUG (3/8 MAGNETIC)
-	-	-----	MISCELLANEOUS
35D	2	-----	DOWEL
35E	1	-----	SENSOR-SPEED/DIRECTION
35F	1	-----	KEY
35G	1	-----	TONE RING - 32T
35H	2	-----	RETAINING RING



# Boom Assembly - P/N 470050000



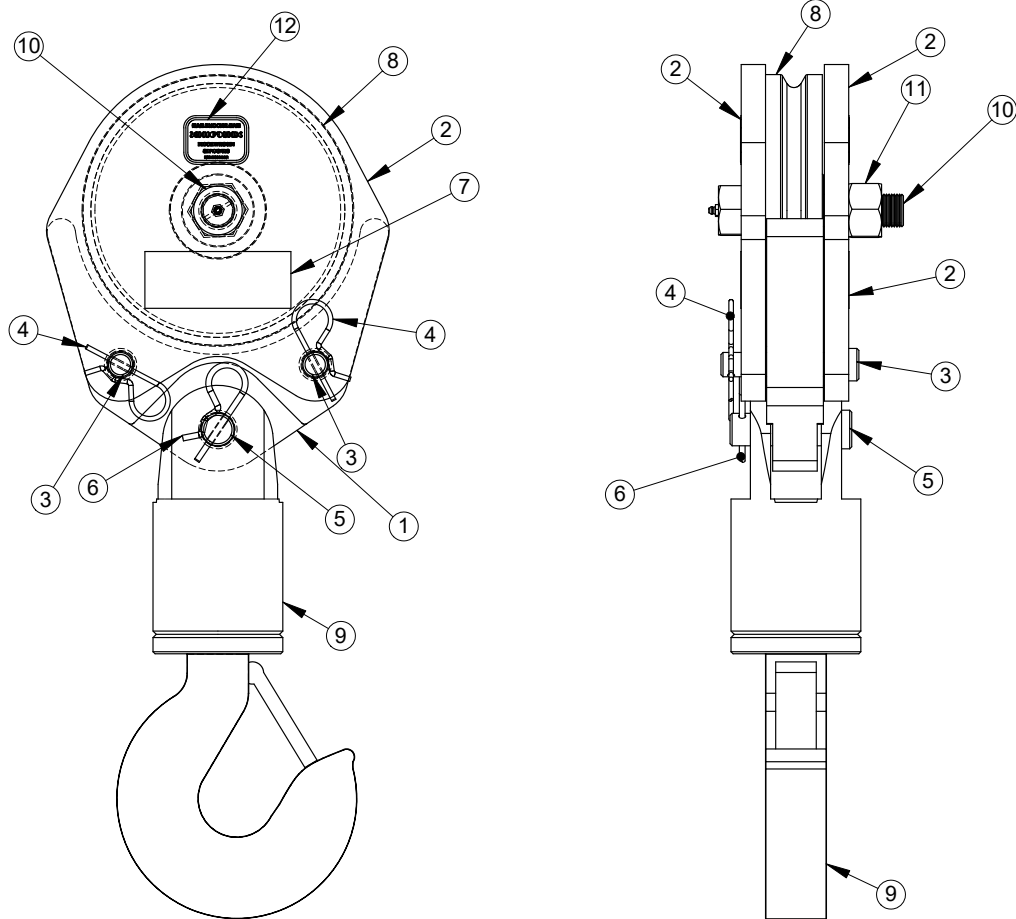
## Boom Assembly - P/N 470050000

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	475000050	WELDMENT, LOWER BOOM, HC-12/HC-14
2	1	470053000	14005H MID BOOM WELDMENT
3	1	470051000	14005H BOOM WELDMENT UPPER
4	1	366187000	PAD LOWER, 6006H
5	4	407202000	PAD BOOM 2.50 O.D.
6	2	470048000	PAD, BOOM 2.50 O.D. X 0.063 THICK
7	1	470057000	WEAR PAD TOP UPPER - 1/8" THICK
8	1	470058000	WEAR PAD, TOP MID 3/16"THICK
9	2	366351000	PAD, WEAR 1 1/2 X 1 1/2 X .84
10	4	366385000	PLATE, LOWER BOOM PAD COVER
11	8	008400000	SCREW HX HD 3/8-16UNC X 3/4 LG GR 5
12	12	021100000	WASHER SP LK 3/8
13	1	470015100	CYLINDER, EXTENSION 3" BORE 202-3/4" STROKE W/ RELIEF
14	2	470082000	RETAINER EXTENSION CYLINDER 3/8"THICK
15	2	202756000	FITTING 6-8 STRAIGHT
16	1	470073000	PIN 1.25" DIA X 9.06 LG
17	2	480029000	RING RETAINING
18	1	470074000	PIN 1" DIA X 6.09 LG
19	2	360122000	RING RETAINING 5100-98
20	1	470024000	BEARING, SPHERICAL 1-1/2"PIN
21	2	366394000	BEARING, PIVOT
22	2	460081000	WEAR PAD, CABLE
23	1	460082000	PLATE, WEAR PAD RETAINER
24	4	460083000	SCREW SOC HD CTRSNK 5/16-24UNF X 3/4 LG
25	1	470110168	LONG TAB BAIL WELDMENT W/ 2 IN TRIP BAR STAINLESS STEEL
26	2	016801000	NUT HX NYLK 5/16-18UNC CP
27	2	007807000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
28	1	646900000	SWITCH, LIMIT ANTI-TWO BLOCK
29	1	642918000	CORD CONNECTOR
30	1	470023000	SHEAVE ASSEMBLY CROWN 1/2" ROPE

## Boom Assembly - P/N 470050000

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
31	1	470075000	NUT, HEX NYLOCK 1-14UNF ZPL
32	1	330185000	1" BOLT - 5-1/2"LG UNF
33	2	022502000	WASHER FLAT 1 I.D. x 2.50 O.D.
34	2	366354000	WEAR PAD
35	1	366678000	SPRING, EXTENSION
36	12	470079000	3/8"-16UNC BUTTON HEAD 3/4"LG
37	2	480194000	FITTING 6 SWIVEL NUT ELBOW
38	7	470049000	EDGE TRIM 1/2
39	1	366669000	WEAR PAD, BOTTOM MID
40	1	812234017	HOSE ASSY, -8 JICF/-8 JICF, -6 HOSE, 17LG
41	1	770055000	FITTING 8 SAE/8 JIC STRAIGHT
42	1	460177180	VALVE, IN-LINE RELIEF, 400PSI
43	1	374400000	FITTING, -8 ORB, -8 ORB, STRAIGHT
44	1	239000000	ZERK DRIVE GR
45	1	360759004	CORD REEL ASSEMBLY
46	4	479200169	3/8-24 HHCS, 3/4 LG, ZINC PLATED, GR 5
47	4	021200000	WASHER FL 3/8
48	1	479200154	OPEN LOAD HOOK, BOLT-ON
49	2	020300000	WASHER FL 1/4
50	2	016100000	NUT, 1/4-28, ZINC PLATED
51	2	020200000	WASHER SP LK 1/4
52	1	479200152	WEAR PAD, TRAVELING BLOCK
53	2	016100001	SCREW, FLAT HEAD, 1/4-28 X 1, ZINC PLATED, GR 5

# Traveling Block Assembly - P/N 470025000



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	470027000	14005H TACKLE LOWER
2	2	470026000	14005H TRAVELING BLOCK SIDE PLATE
3	2	470014000	PIN 3/4 X 3.94 LG
4	2	366813000	PIN HITCH
5	1	470013000	PIN, SWIVEL HOOK
6	1	360124000	PIN HITCH
7	2	040518000	DECAL STAY CLEAR OF LOAD
8	1	470022000	SHEAVE ASS'Y, BLOCK 1/2" ROPE
9	1	470018000	HOOK, SWIVEL 8 METRIC TON
10	1	470012000	BOLT, SHEAVE W/ZERK FITTING 1-14UNF
11	1	470075000	NUT, HEX NYLOCK 1-14UNF ZPL
12	2	470044000	DECAL MAX BLOCK LOAD



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4707 N. Mingo Rd. Tulsa, OK 74158-0697

## LIMITED WARRANTY 1 YEAR PURCHASED REPLACEMENT PARTS

Auto Crane will warranty to the consumer for a period of (1) year from the date that a new Auto Crane replacement part was purchased from an authorized Auto Crane distributor. Each new Auto Crane part they sell will be free under normal use and service from defects in material and workmanship. Date of purchase will be honored as the date indicated on the Bill of Sale to the consumer.

The obligation of Auto Crane under this warranty does not apply to parts replaced under the limited warranty for a new Auto Crane product. The warranty for parts replaced under the limited warranty of a new Auto Crane product expires when the warranty for that product expires.

The obligation of Auto Crane under this warranty is limited to the replacement or repair of purchased replacement parts that appear to the manufacturer to be defective after review of documentation (Auto Crane Warranty Claim Form, photos, data etc.) provided by the Auto Crane distributor and/or inspection of parts returned to Auto Crane. This warranty does not obligate Auto Crane to bear labor costs to replace the defective parts or travel time charges in connection with the replacement or repair of defective parts. Responsibility for customer's claims arising from misapplication, abuse, misuse or alteration of equipment or parts lies with the distributor or user and no warranty obligation is assumed in these circumstances by Auto Crane.

Auto Crane will in no event be liable for any consequential damages or contingent liabilities arising out of the failure of any Auto Crane product or parts to operate properly

Auto Crane makes no warranty in respect to parts for component accessories, it being subject to the warranties of their respective manufacturers.

If field service, at the request of the distributor, is rendered and fault is found not to be with Auto Crane's product, the distributor shall pay the time and expense of the field representative.

Claims for service labor or other expenses that have incurred by the buyer without approval or authorization or Auto Crane will not be accepted

When applying for warranty claims may be handled by contacting your nearest authorized Auto Crane **Distributor. All claims are to be filed in writing on an Auto Crane Warranty Claim Form.**

Limited Parts Warranty 1 Year

Effective June 15, 2010

# Warranty



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## LIMITED WARRANTY 2 YEAR PARTS AND LABOR

Auto Crane will warranty to the consumer for a period of (2) years parts and labor from the date of purchase. Each new Auto Crane unit they sell will be free under normal use and service from defects in material and workmanship. Date of purchase will be honored as the date indicated on the Bill of Sale, which must accompany the Warranty Registration and be on file with Auto Crane. Absent a valid Warranty Registration and appropriate documentation, the original date of manufacture, as indicated by the serial number on the product, will be used to determine the effective date of the 2 year warranty.

The obligation of Auto Crane under this warranty is limited to the replacement or repair of parts that appear to the manufacturer after review and/or inspection to be defective and paid flat rate labor for replacing defective parts. This warranty does not obligate Auto Crane to bear the travel time charges in connection with the replacement or repair of defective parts. Responsibility for customer's claims arising from misapplication, abuse, misuse or alteration of equipment or parts lies with the distributor or user and no warranty obligation is assumed in these circumstances by Auto Crane.

Auto Crane will in no event be liable for any consequential damages or contingent liabilities arising out of the failure of any Auto Crane Product or parts to operate properly.

Auto Crane makes no warranty in respect to component accessories, it being subject to the warranties of their respective manufacturers.

If field service, at the request of the distributor, is rendered and fault is found not to be with Auto Crane's product, the distributor shall pay the time and expense of the field representative.

Claims for service labor or other expenses that have incurred by the buyer without approval or authorization or Auto Crane will not be accepted.

When applying for warranty, claims may be handled by contacting your nearest authorized Auto Crane Distributor. All claims are to be filed in writing on an Auto Crane Warranty Claim Form.

**AUTO CRANE COMPANY IS UNDER NO OBLIGATION TO EXTEND THIS WARRANTY TO ANY CUSTOMER FOR WHICH AN AUTO CRANE DELIVERY REPORT FORM HAS NOT BEEN COMPLETED AND ON FILE WITH AUTO CRANE COMPANY**

Limited Warranty 2 Years

Effective September 2, 2003



